



Idaho National Laboratory

Nuclear Physics – Projects, Accomplishments, Ideas for Student Research Projects & Career Opportunities

Dr. Steve Herring

Laboratory Fellow

Technical Lead

High Temperature Electrolysis,

Very High Temperature Reactor R&D

Presentation to

Physics Teachers Workshop

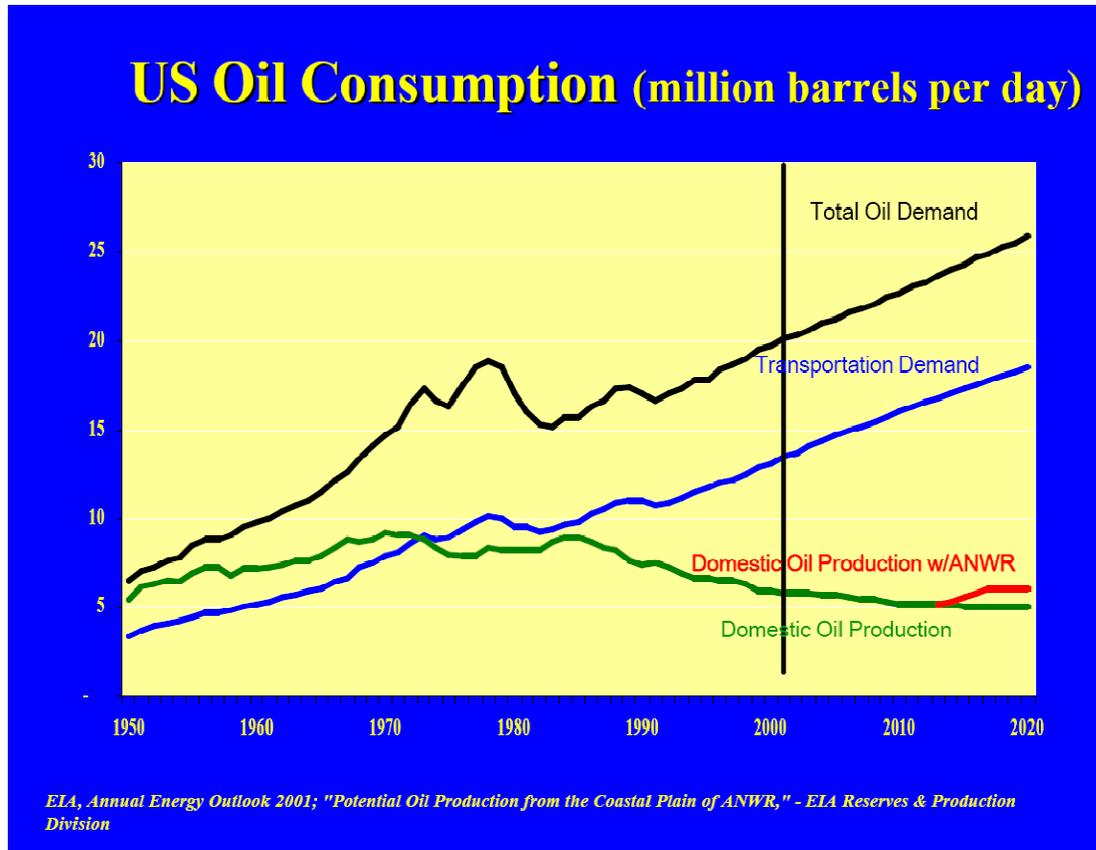
Idaho Falls

July 13, 2010

Why is inspiring students in physics (and chemistry and math and..) so important?

- **Limitations on the “Business as Usual” mode**
 - **Declining fossil resource base**
 - **Climate change**
- **Increased economic competition from China, India and other developing countries**
- **Mediocrity will not be sufficient**
- **Science can be a very fascinating and fulfilling career**

The U.S. is becoming increasingly dependent on imports

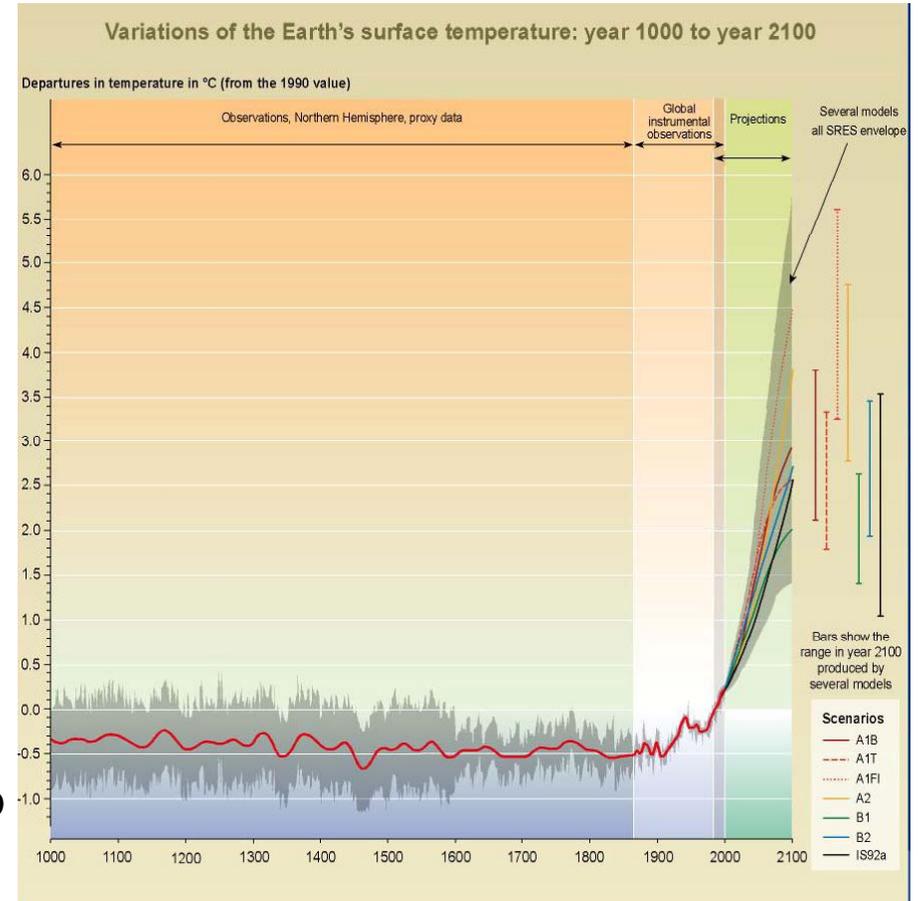
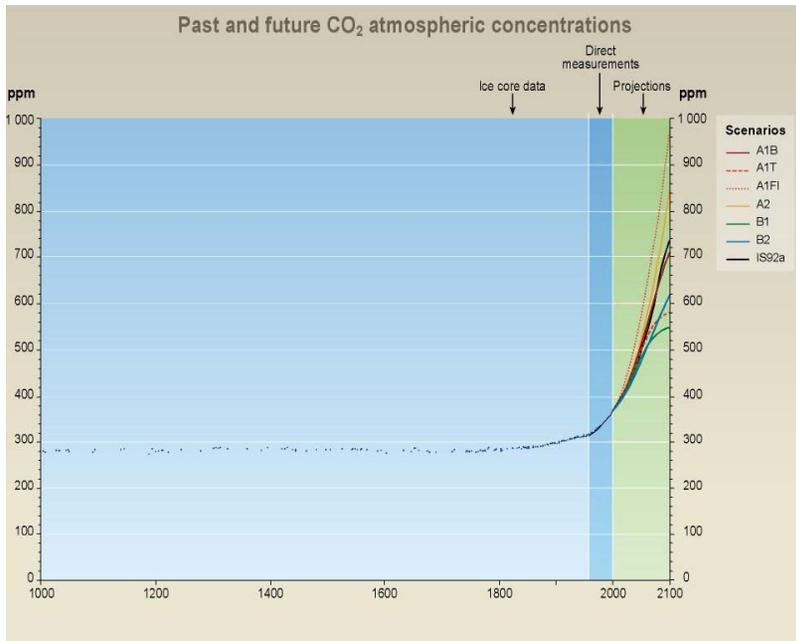


US Petroleum imports today:
10.6 million barrels per day
= 21 quad per year
= \$478,000 per minute (\$65/bbl)



1 quad per year = a mile-long
train of coal every 2 hrs, 24-7

Greenhouse Gas Emissions & Global Warming



- CO₂ atmospheric concentrations going up
- Earth's surface temperature going up

Source: Intergovernmental Panel on Climate Change

Worrisome Trends – Supply vs Demand

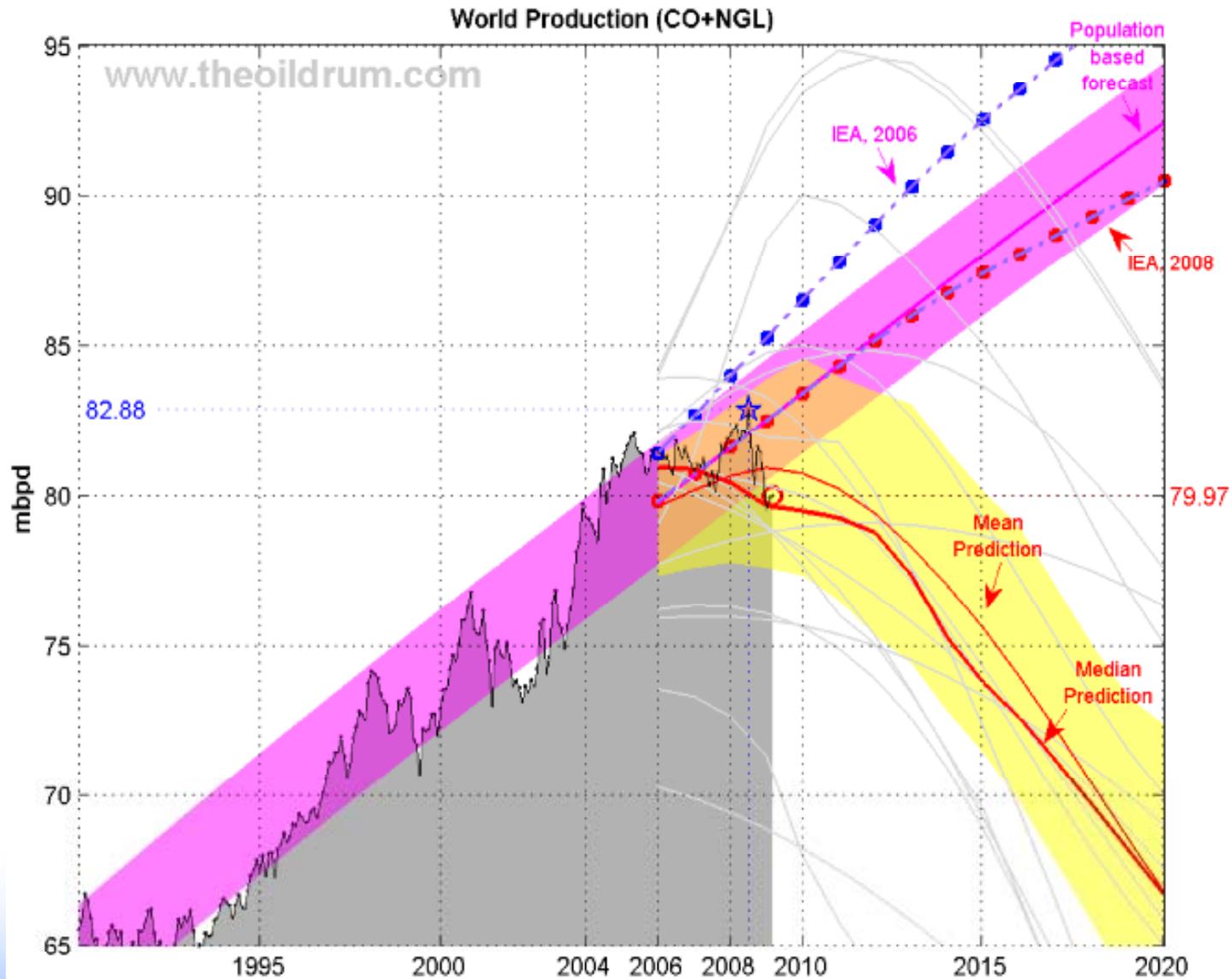
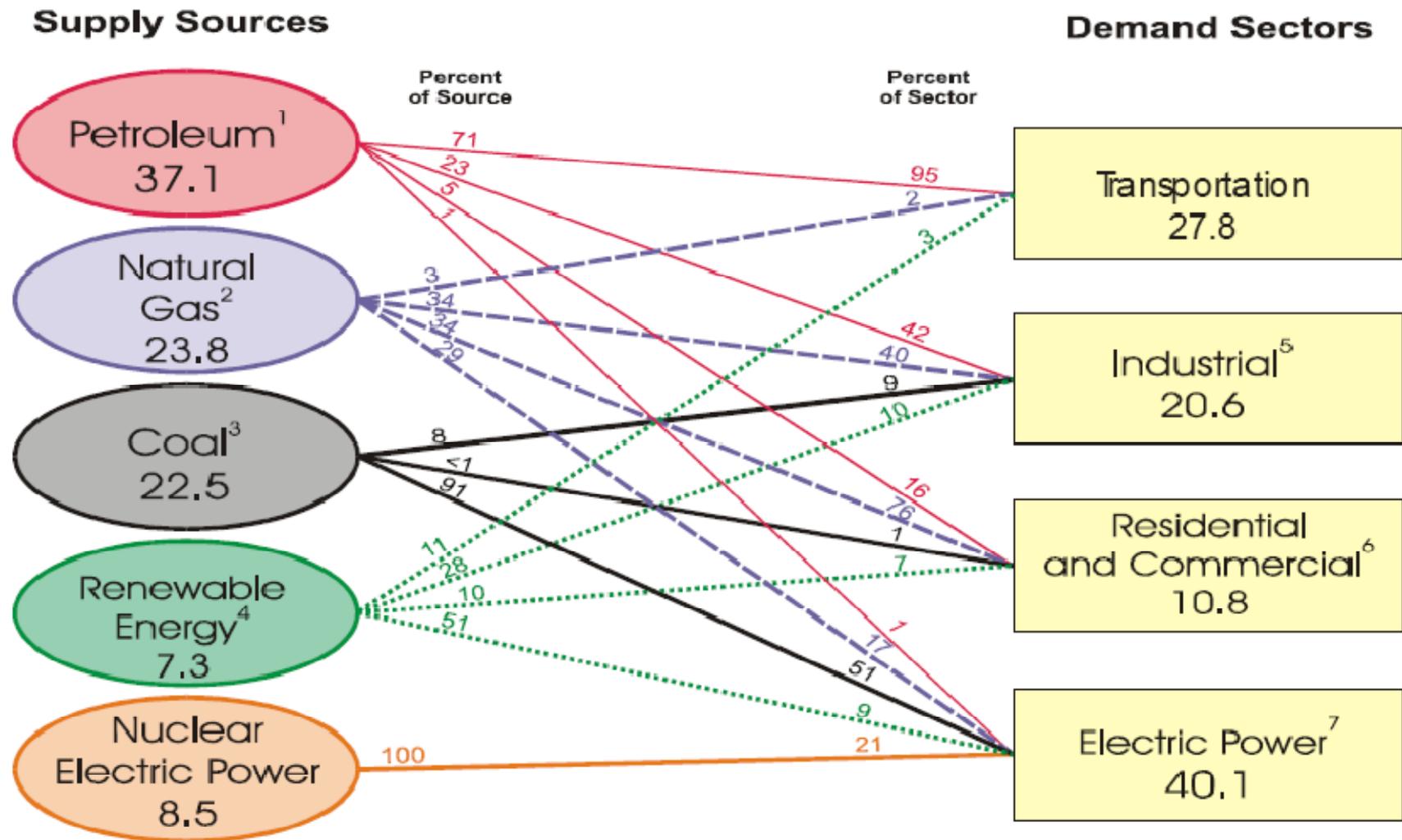


Figure 2.0 Primary Energy Consumption by Source and Sector, 2008
(Quadrillion Btu)



¹ Does not include the fuel ethanol portion of motor gasoline—fuel ethanol is included in "Renewable Energy."

² Excludes supplemental gaseous fuels.

³ Includes less than 0.1 quadrillion Btu of coal coke net imports.

⁴ Conventional hydroelectric power, geothermal, solar/PV, wind, and biomass.

⁵ Includes industrial combined-heat-and-power (CHP) and industrial electricity-only plants.

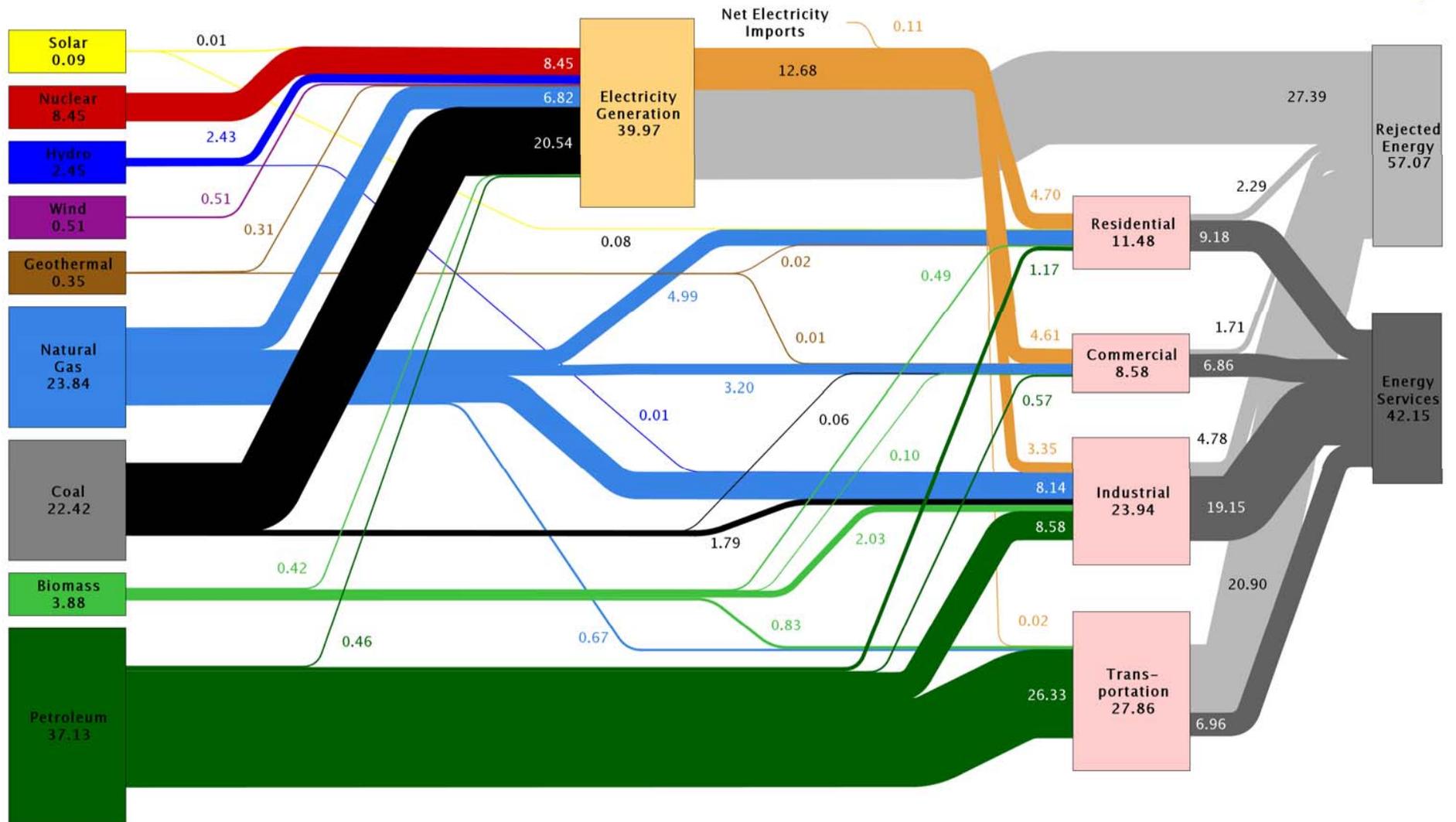
⁶ Includes commercial combined-heat-and-power (CHP) and commercial electricity-only plants.

⁷ Electricity-only and combined-heat-and-power (CHP) plants whose primary business is to sell electricity, or electricity and heat, to the public.

Note: Sum of components may not equal 100 percent due to independent rounding.

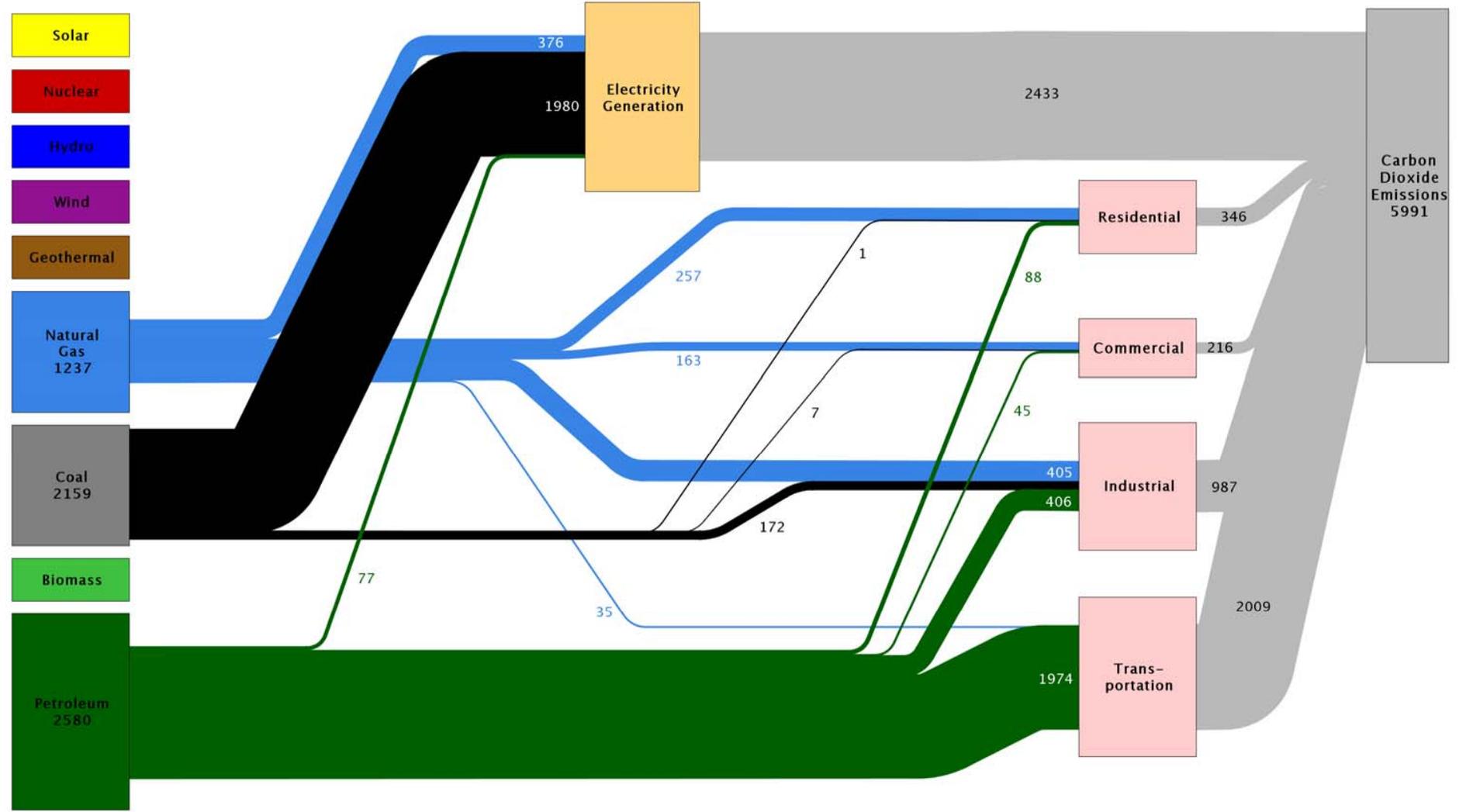
Sources: Energy Information Administration, *Annual Energy Review 2008*, Tables 1.3, 2.1b-2.1f, 10.3, and 10.4.

Estimated U.S. Energy Use in 2008: ~99.2 Quads



Source: LLNL 2009. Data is based on DOE/EIA-0384(2008), June 2009. If this information or a reproduction of it is used, credit must be given to the Lawrence Livermore National Laboratory and the Department of Energy, under whose auspices the work was performed. Distributed electricity represents only retail electricity sales and does not include self-generation. EIA reports flows for non-thermal resources (i.e., hydro, wind and solar) in BTU-equivalent values by assuming a typical fossil fuel plant "heat rate." The efficiency of electricity production is calculated as the total retail electricity delivered divided by the primary energy input into electricity generation. End use efficiency is estimated as 80% for the residential, commercial and industrial sectors, and as 25% for the transportation sector. Totals may not equal sum of components due to independent rounding. LLNL-MI-410527

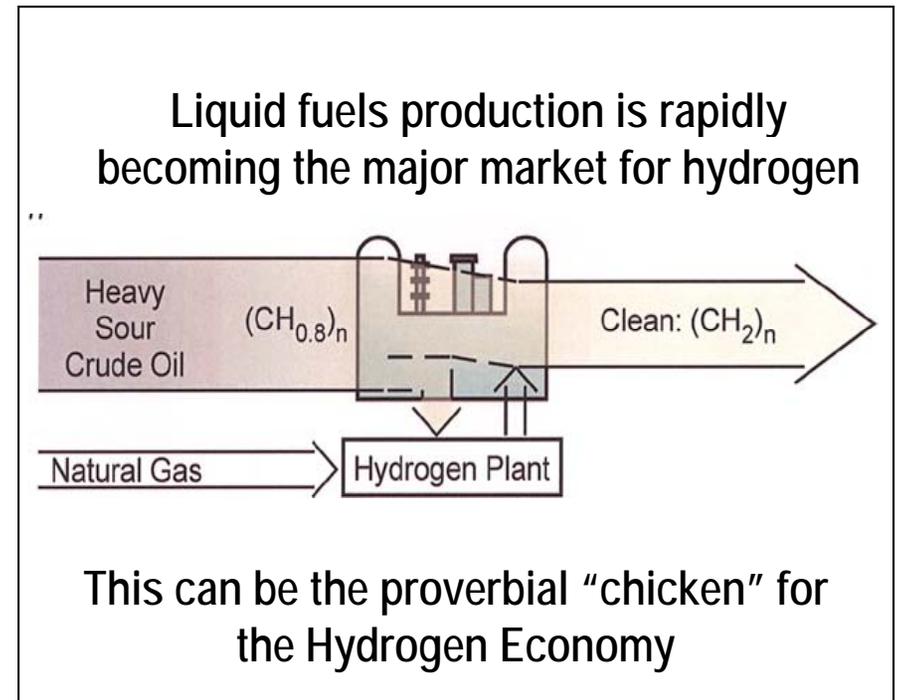
Estimated U.S. Carbon Dioxide Emissions in 2007: ~5991 Million Metric Tons



Source: LLNL 2009. Data is based on DOE/EIA-0384(2008), June 2009. If this information or a reproduction of it is used, credit must be given to the Lawrence Livermore National Laboratory and the Department of Energy, under whose auspices the work was performed. Carbon embodied in industrial and commercial products such as plastics is not shown. The flow of petroleum to electricity production includes both petroleum fuels and the plastics component of municipal solid waste. The combustion of biologically derived fuels is assumed to have zero net carbon emissions - lifecycle emissions associated with biofuels are accounted for in the Industrial and Commercial sectors. Totals may not equal sum of components due to independent rounding. LLNL-MI-411167

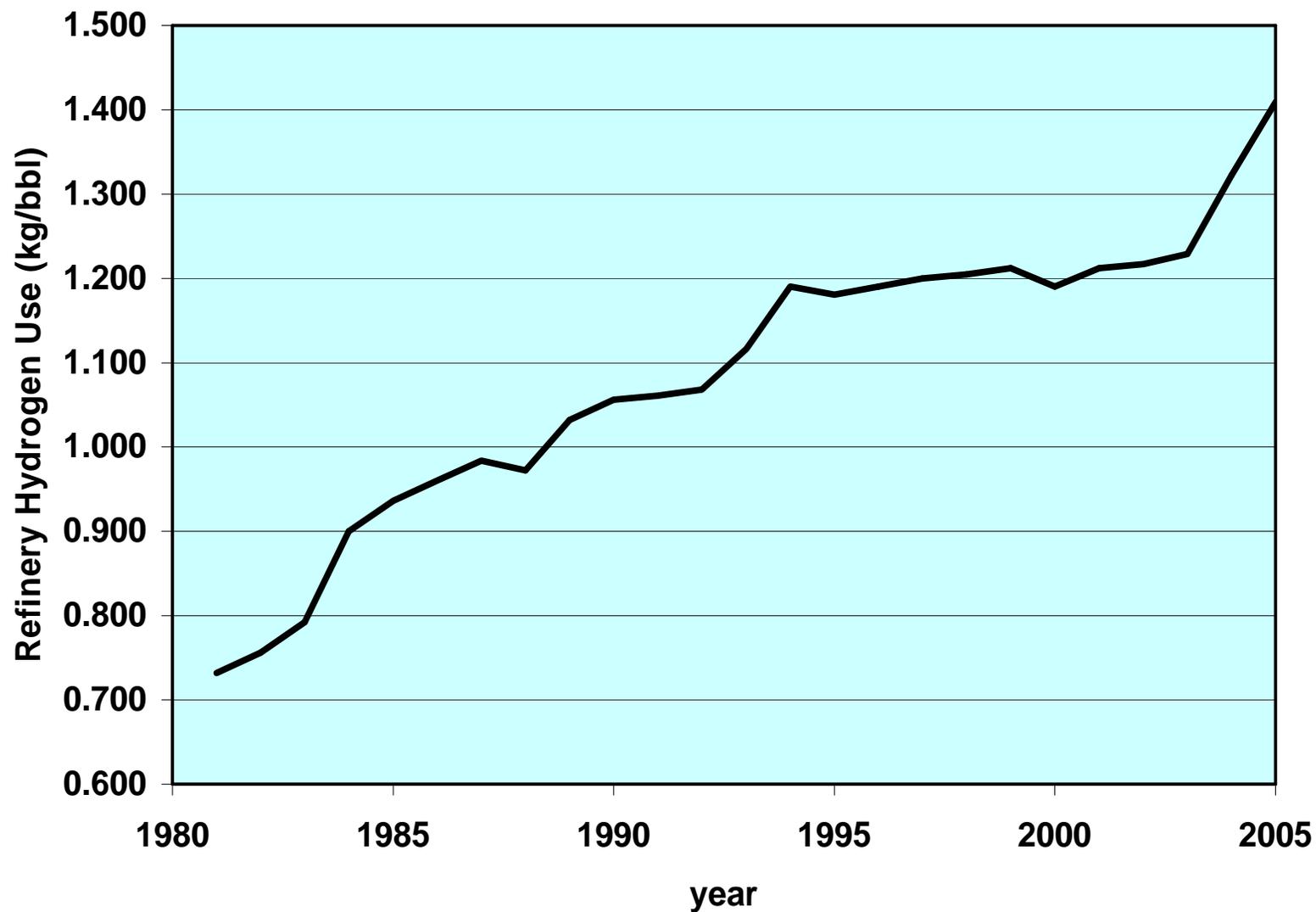
Present US Hydrogen Consumption

- **Petroleum refining**
 - Sulfur removal
 - Opening of Benzene rings
 - Breaking of long-chain hydrocarbons
 - trends will continue in the future, e.g. Athabasca oil sands
- **Anhydrous Ammonia Production for fertilizer**
- **Chemical Industry**
- **2005 US consumption: 13 million tons H₂/yr**
 - 95% produced by steam reforming of natural gas (8 % of US natural gas use)
 - Releases 80 million tons CO₂/yr



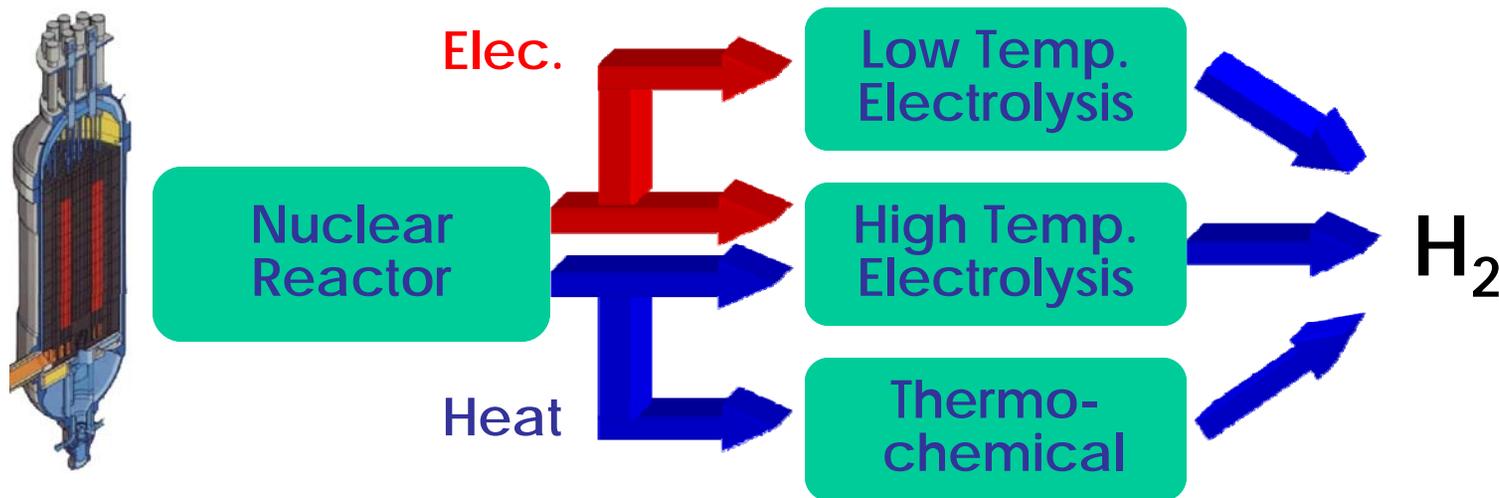
- **Replacing present US transportation fuels (gasoline, diesel, jet fuel) with hydrogen would require a 17-fold increase in our hydrogen production.**
 - Would consume >100% of our natural gas supply, or
 - Would require ~500 1000-MWe power plants to provide the energy for water splitting

US Refinery Hydrogen Consumption, kg/Barrel Crude



H₂ can be manufactured cleanly by using nuclear energy for water-splitting

- A Hydrogen Economy only makes sense if the H₂ is produced from non-fossil, non-greenhouse gas-emitting, sustainable sources

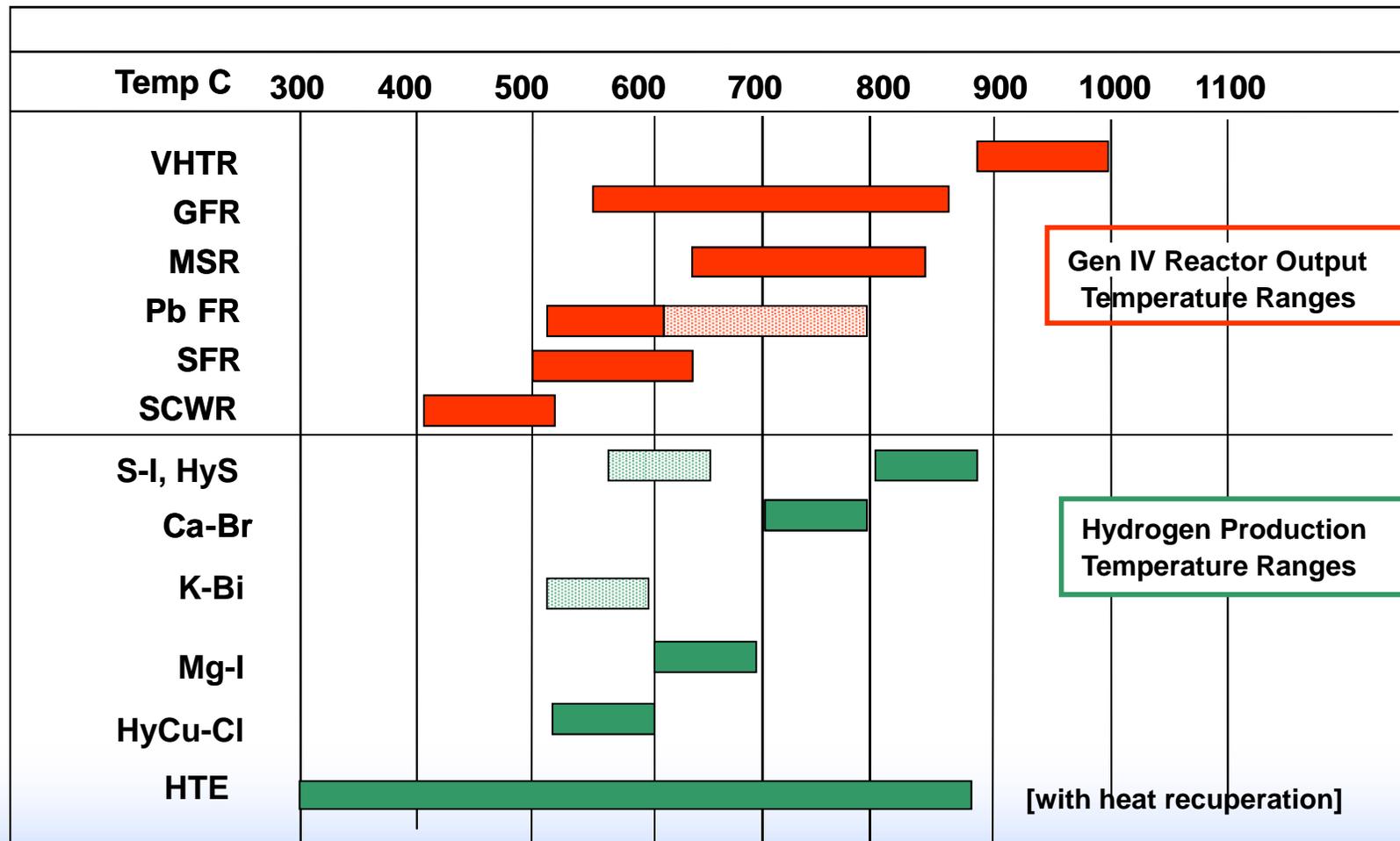


All of these methods split water into hydrogen and oxygen.

Though the heat or electricity to split the water comes from a reactor, the hydrogen is not radioactive.

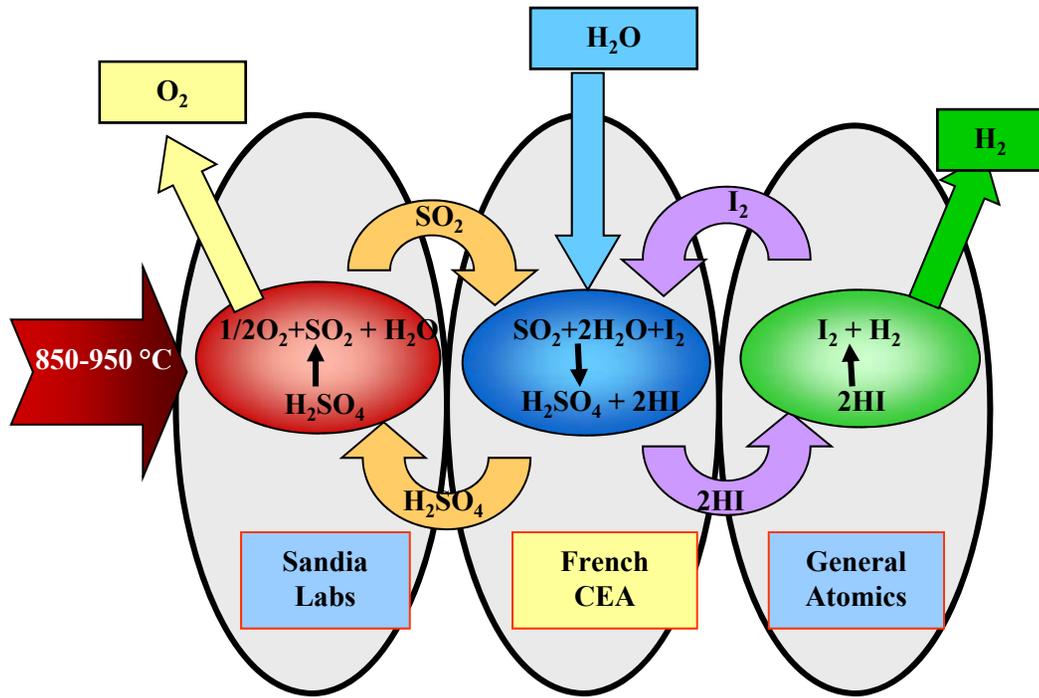
Generation IV Energy Conversion

- Electrical generation - *Gen IV Energy Conversion Program*
- Hydrogen production - *Nuclear Hydrogen Initiative (NHI)*



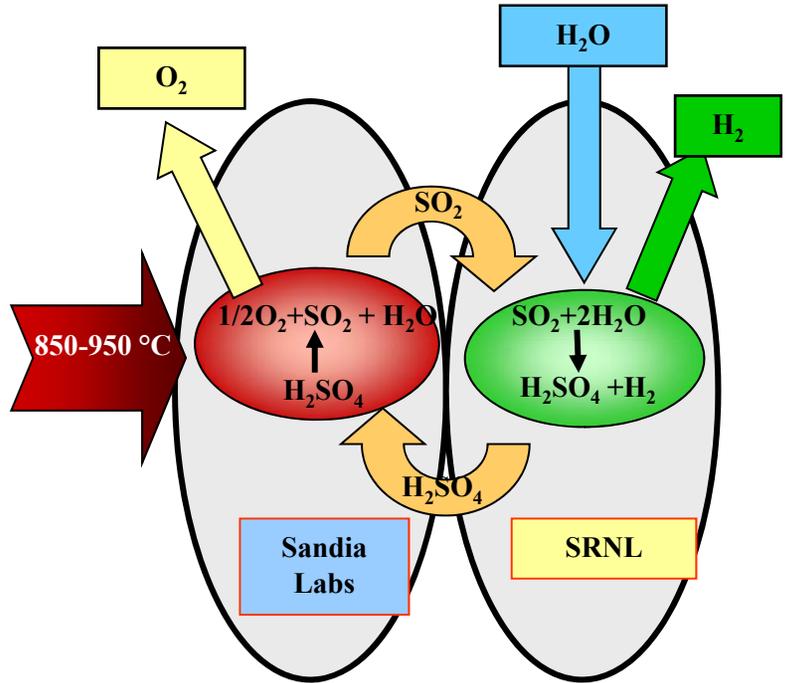
Sulfur Thermochemical Cycles

TC cycles require high temperatures, extensive thermal management, and high temperature, corrosion resistant materials



Sulfur Iodine

- (1) $\text{H}_2\text{SO}_4 \rightarrow \text{H}_2\text{O} + \text{SO}_2 + 1/2\text{O}_2$
- (2) $2\text{HI} \rightarrow \text{I}_2 + \text{H}_2$
- (3) $2\text{H}_2\text{O} + \text{SO}_2 + \text{I}_2 \rightarrow \text{H}_2\text{SO}_4 + 2\text{HI}$

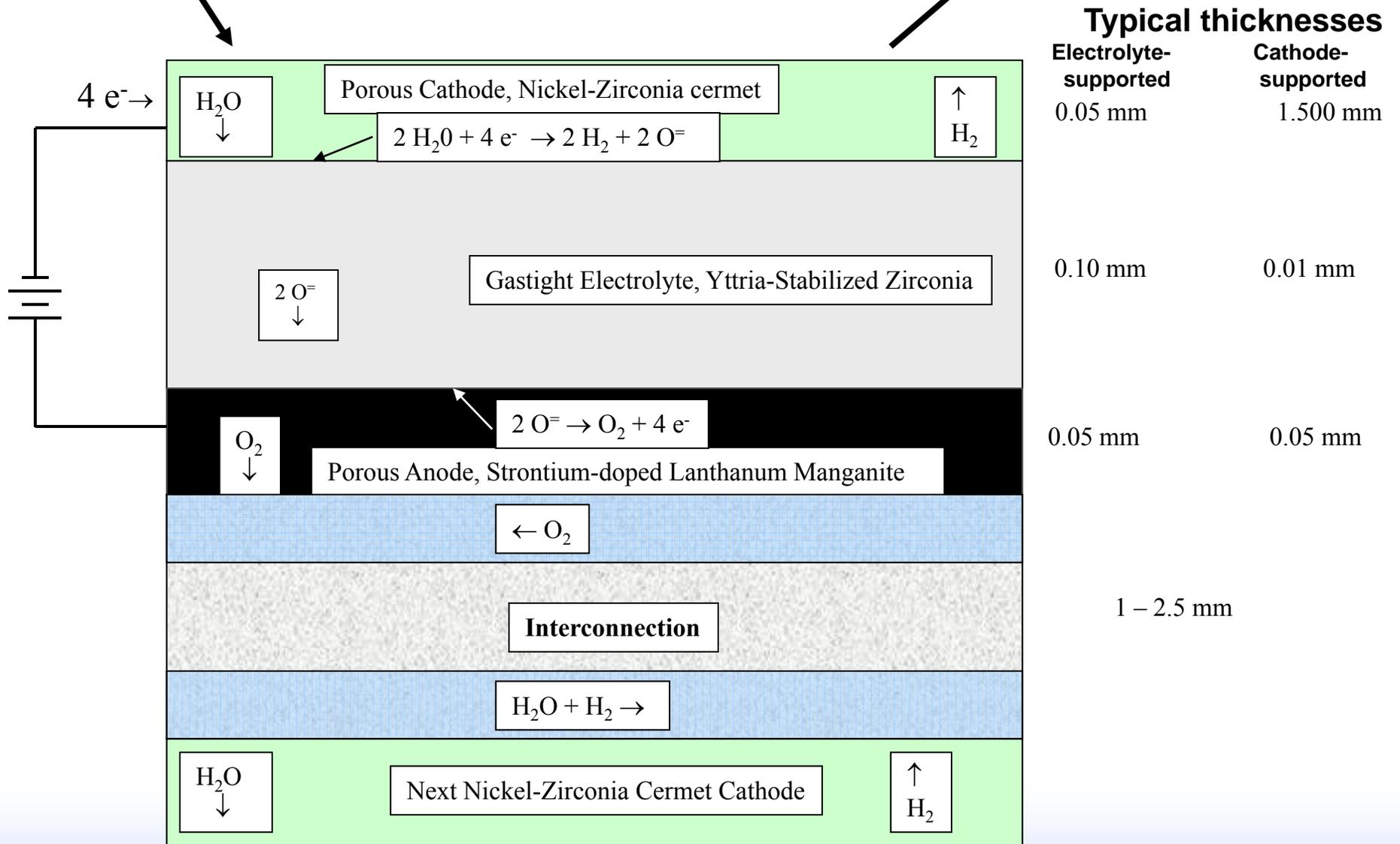


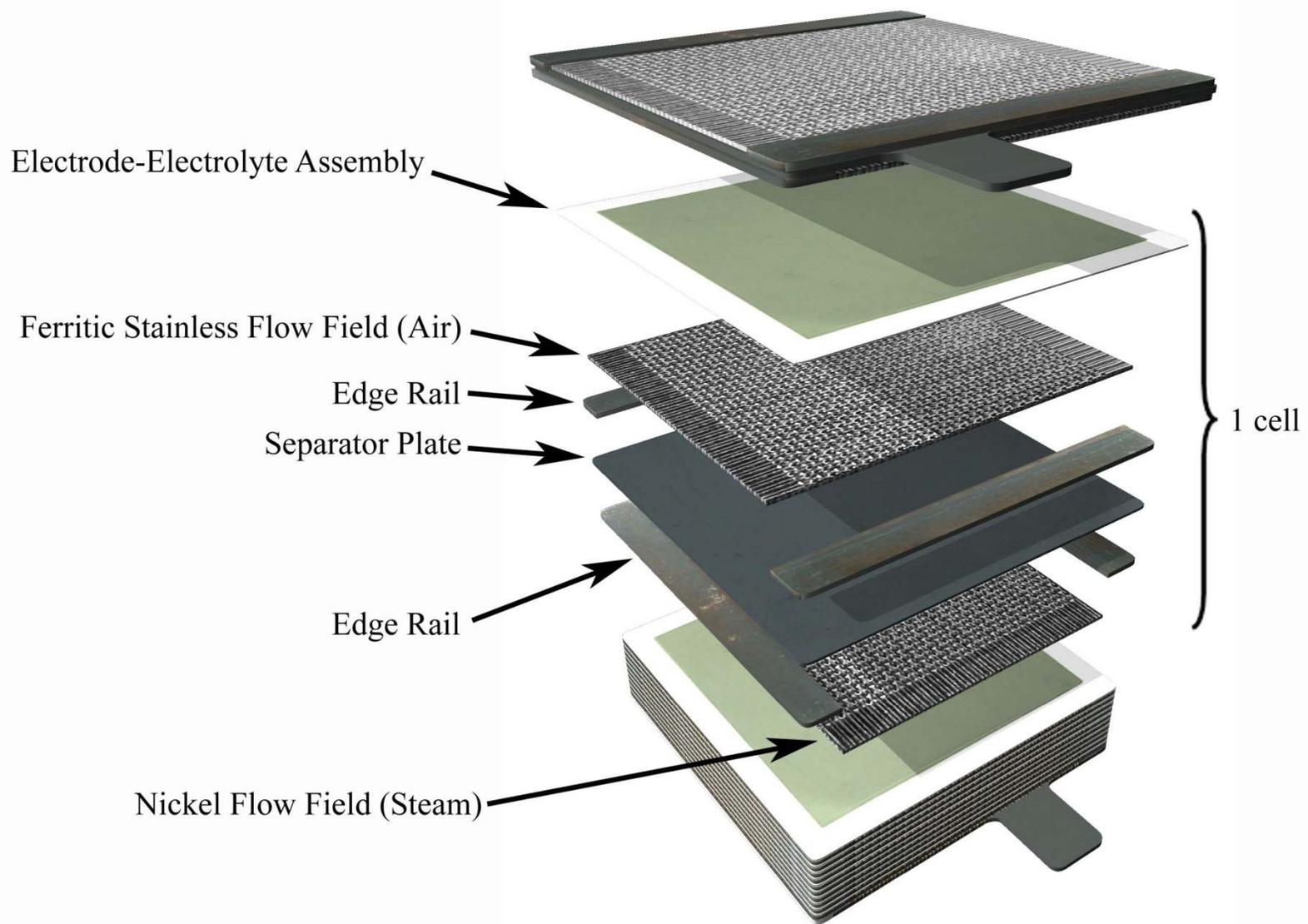
Hybrid-Sulfur

- (1) $\text{H}_2\text{SO}_4 \rightarrow \text{H}_2\text{O} + \text{SO}_2 + 1/2\text{O}_2$
- (2) $2\text{H}_2\text{O} + \text{SO}_2 \rightarrow \text{H}_2\text{SO}_4 + \text{H}_2$

90 v/o H₂O + 10 v/o H₂

25 v/o H₂O + 75 v/o H₂





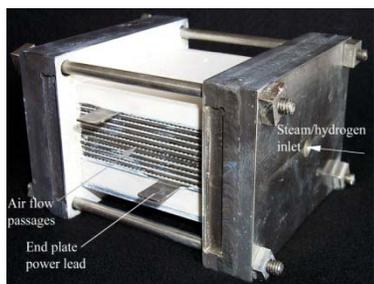
High-Temperature Electrolysis (HTE) research and development activities at INL

Integrated Laboratory Scale Facility

Button cell



Short stacks

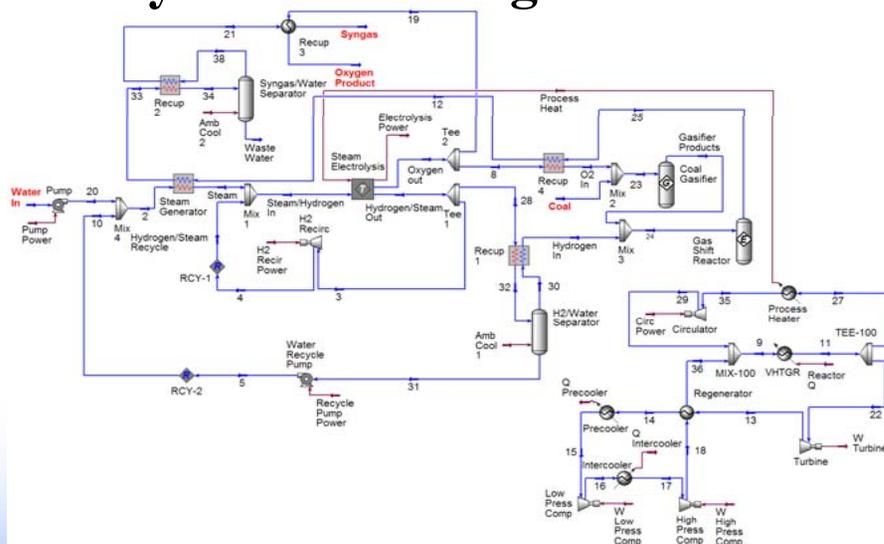
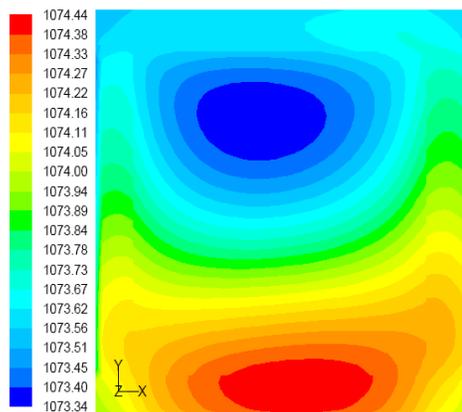


70 NL/hr

HTE research laboratory

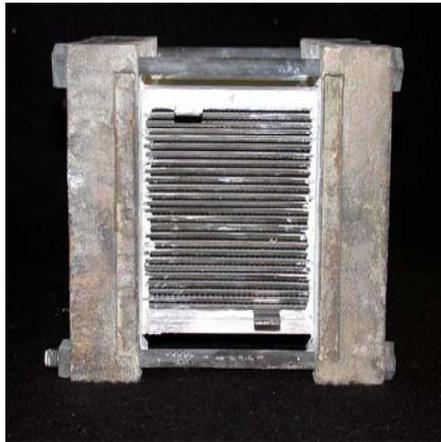


CFD and system modeling



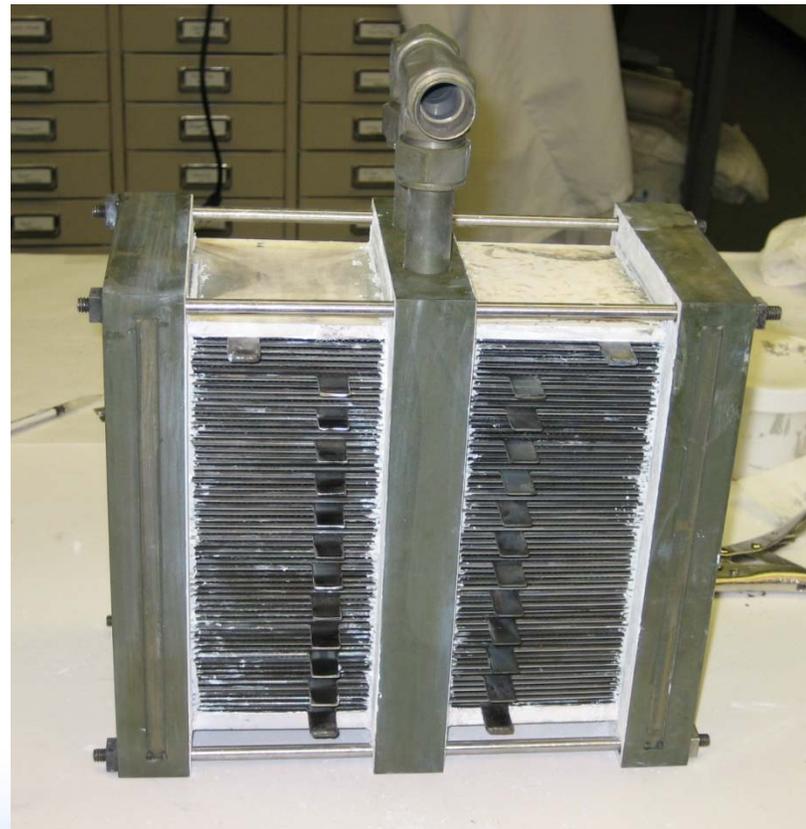
INL has demonstrated H₂ production rates up to 5.6 Nm³/hr in the ILS facility

**25-cell stack used in
1000-hour test
Jan. 4 – Feb. 16, 2006**



**2 x 60-cell stacks
tested at
Ceramatec, SLC**

Initial rate: 1.2 Nm³ H₂/hr
final: 0.65 Nm³ H₂/hr
2040 hours, ended 9-22-06
>800 hrs in co-electrolysis



Transportation fuels are becoming our highest priced energy carriers

- **Electricity:**

$$\text{\$0.10 /kW}_e\text{-hour} = \text{\$27.78/GJ}_{\text{electric}}$$

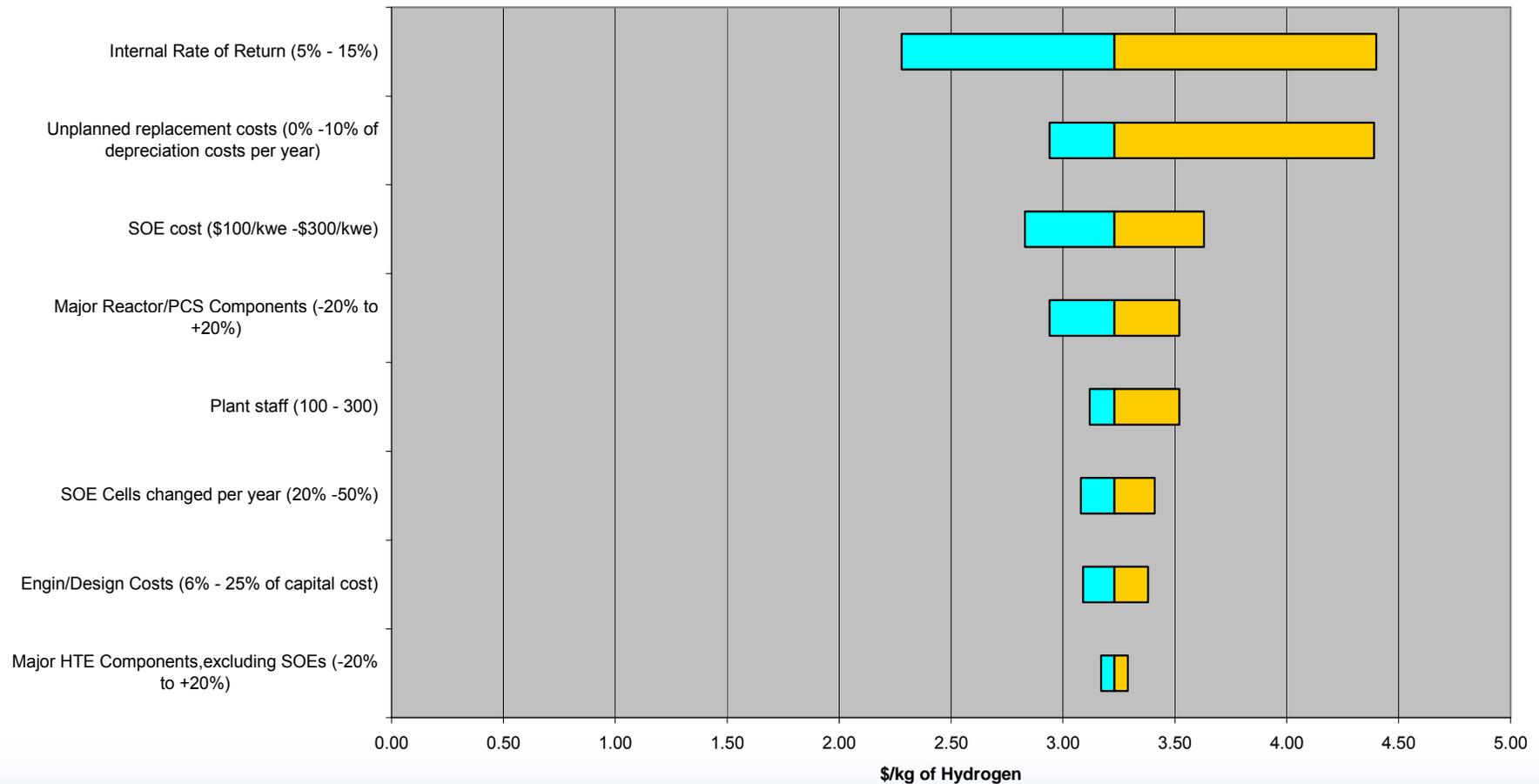
- **Diesel fuel:**

$$\begin{aligned} \text{\$4.00/gallon}^*, & \text{ (139,000 BTU/gallon)} \\ & = \text{\$27.28/GJ}_{\text{thermal}} \end{aligned}$$

* Federal tax: \$0.224/gallon
Average state tax: \$0.22/gallon

VHTR/HTE Economic Sensitivity Analysis

(For plant gate cost ~\$3.23/kg hydrogen and 10% internal rate of return)



Assembled ILS Components



ILS Module Installation



Inevitable Comparison:

Liquid hydrocarbons are very good fuels for transportation

- Liquid over range of ambient temperatures
- Pumpable: gas pump: 20 liters/min = 11 MW_{th}
- Energy dense: 34 MJ_{th}/liter at 0.1 MPa
 - H₂ gas: 9.9 MJ_{th}/liter at 80 MPa,
 - H₂ 120 MJ_{th}/kg, gasoline: 40 MJ_{th}/kg
- Storable: little loss, explosion hazards understood
- Transportable by pipeline: 0.91 m oil pipeline: 70 GW_{th}

Hydrogen will be used primarily to enhance gasoline, diesel and jet fuel production until the on-board storage problem can be solved.

Co-Electrolysis

- Primarily a “proof-of-principle” research project
- Investigate the feasibility of producing syngas

Syngas

2H_2 and CO

- using high-temperature **co-electrolysis** of H_2O and CO_2



- while taking advantage of solid oxide fuel cell technology.

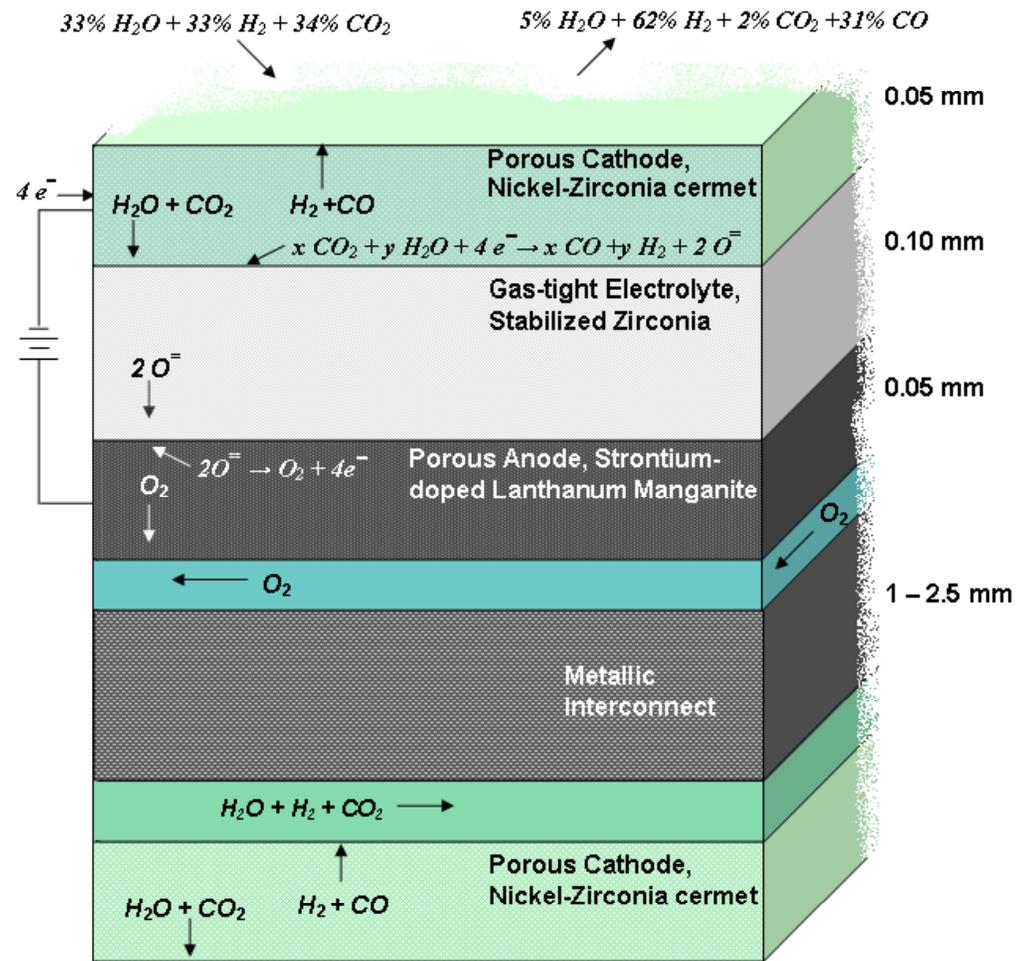
SYNTHETIC FUELS

- Nothing New About Synfuels
 - Produced via the Fischer-Tropsch process

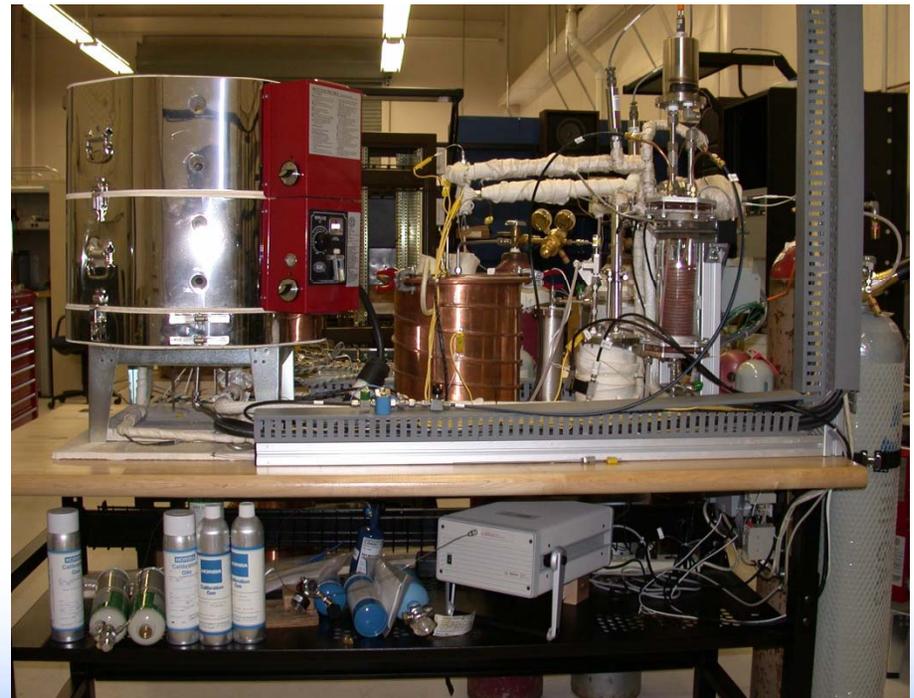
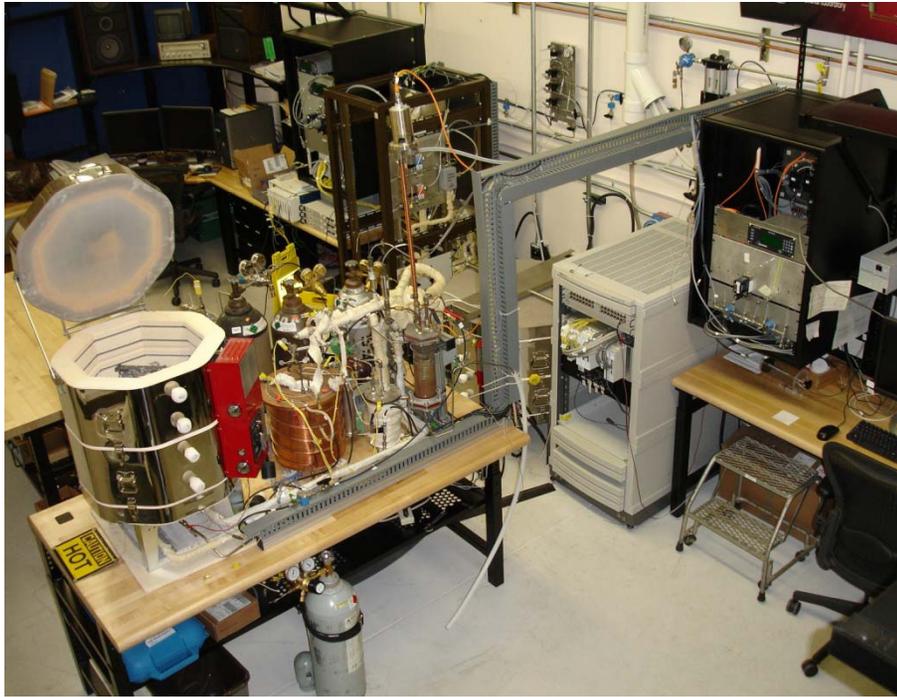
Syngas

- $n\text{CO} + (2n+1)\text{H}_2 \rightarrow \text{C}_n\text{H}_{2n+2} + n\text{H}_2\text{O}$
- Discovered before WWII
- Pressure primarily determines n
- Production of Synfuels requires Syngas
 - Previous H_2 production releases large amounts of CO_2

Co-electrolysis in an solid oxide cell



INL Coelectrolysis Experiment



Interim – Retain Petroleum Infrastructure

- 1.) Utilize poorer quality oil sources
 - Athabasca Oil Sands resource ~ 1.7 trillion barrels (~ resources of conventional oil)
3/4 of North American resources
 - Requires substantial amounts of H₂
~4 kg/barrel, expect 5 million barrels per day in 2030



www.hydrocarbons-technology.com

- 2.) Synthetically produce petroleum fuels
 - i.e., **Synfuels**



North Dakota Gasification Great Plains Synfuels Plant
(www.netl.doe.gov)

Products of Fischer Tropsch Synthesis

- *Fischer-Tropsch Liquids & Wax*



ENERGY SOURCES



Nuclear

Renewable Energies



Wind



Solar



Geothermal



Hydropower

Fossil Fuels

Coal



Natural Gas



Oil



Carbon Capture

Fossil carbon sequestration

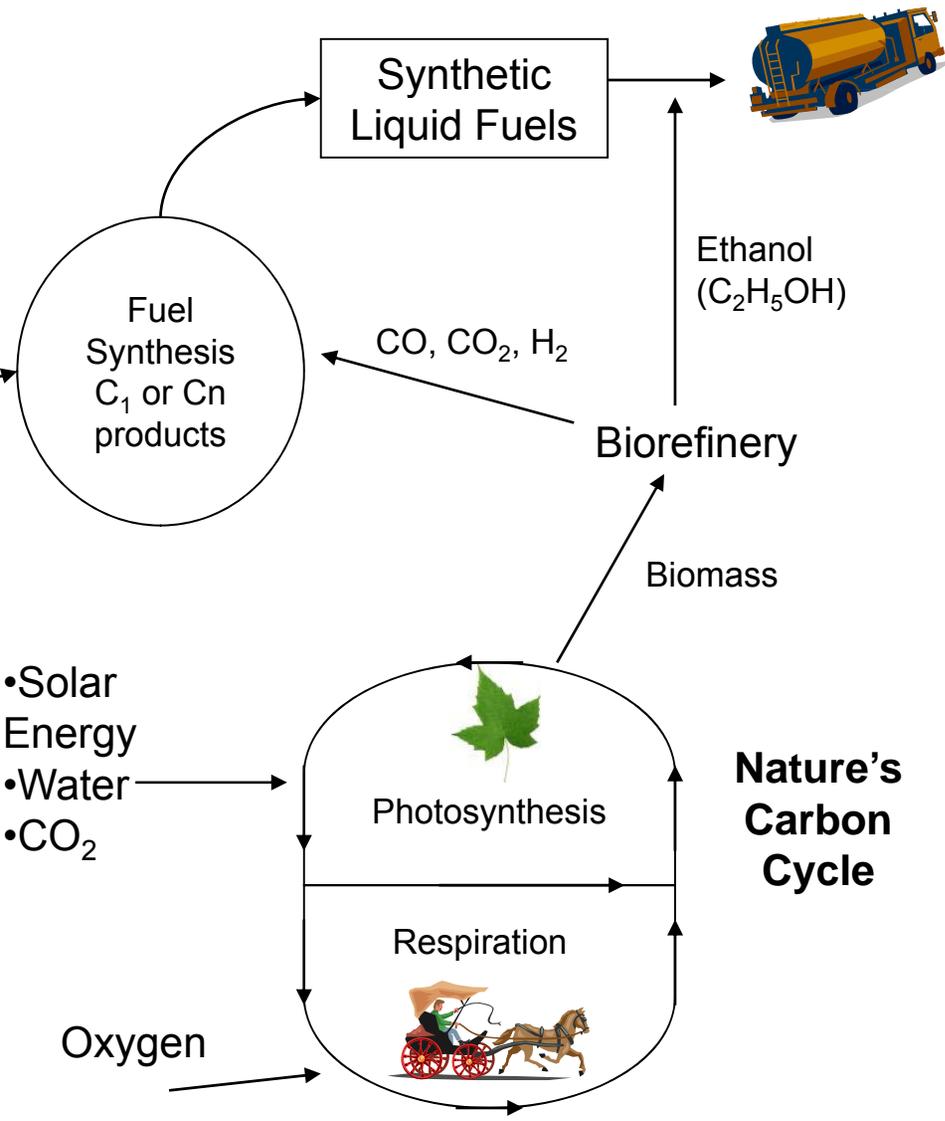
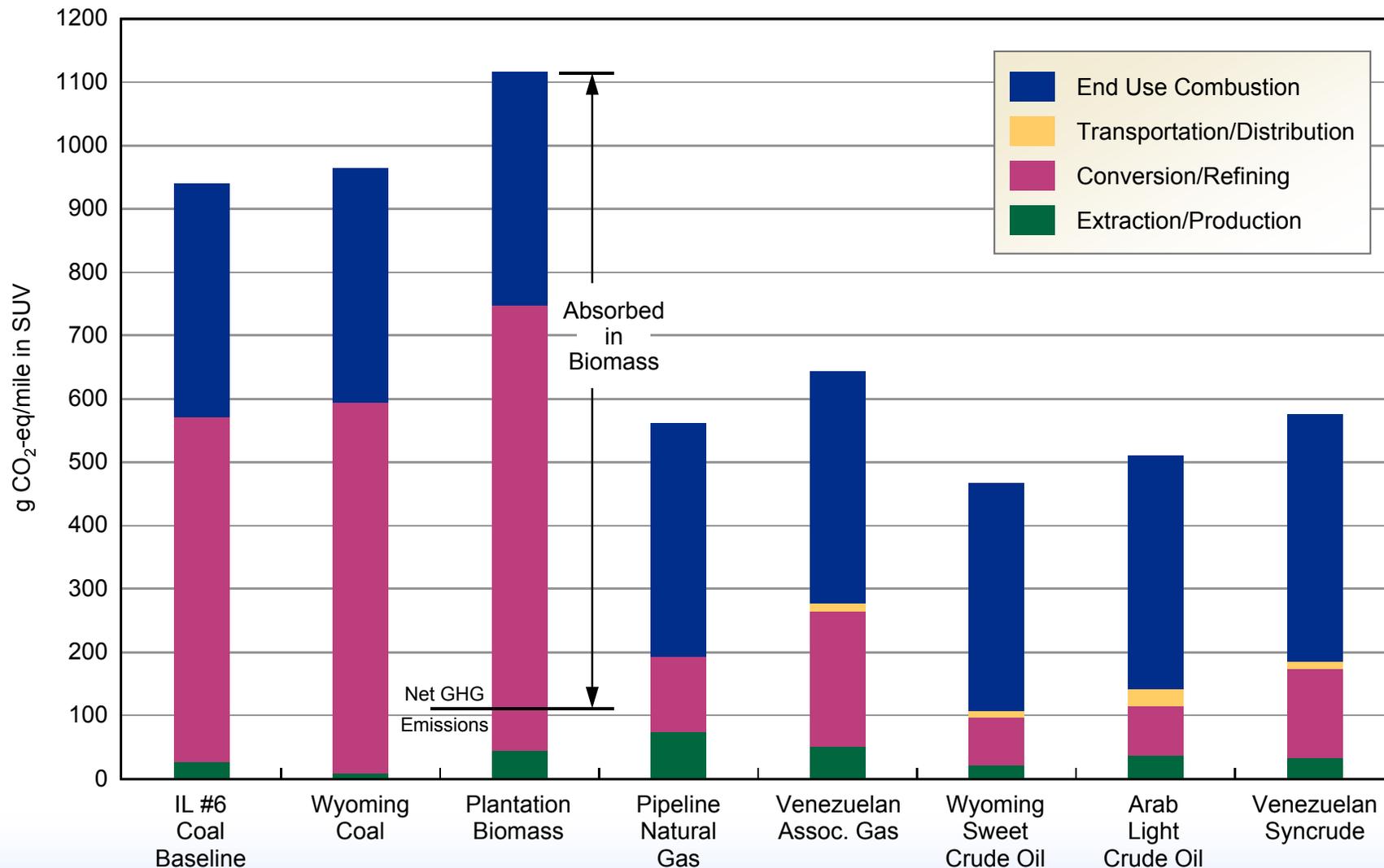


Table 2: Summary of Syngas Conversion Processes and Conditions

Process	Catalyst	Process Conditions			% conv (CO basis)	Product	Selectivity
		T (°C)	P (bar)	H ₂ :CO			
Fischer-Tropsch Synthesis	Fe	300-350	10-40	1.7:1	50-90% with recycle	α-olefins gasoline	ASF -48% (max) 15-40% actual
	Co	200-240	7-12	2.15:1		Waxes diesel	ASF - 40% (max)
	Ru					Waxes	
Methanol Synthesis	ZnO/Cr ₂ O ₃	350	250-350	3:1	99% (25% max/pass – 4-7% actual/pass)	Methanol	> 99% with recycle
	Cu/ZnO/Al ₂ O ₃	220-275	50-100				
Ammonia	Fe/FeO + additives	430-480 (550 max)	100-500	2-3:1 H ₂ :N ₂	10-35%/pass	Ammonia	> 99% with recycle
	Alkali/ZnO/Cr ₂ O ₃	300-425	125-300	1:1	5-20%	Branched primary alcohols	
	Alkali/Cu/ZnO(Al ₂ O ₃)	275-310	50-100	2-3:1	20-30%	Primary alcohols	30-45% C ₂₊ 17-25% CO ₂
	Alkali/CuO/CoO	260-340	60-200	0.5-4:1	5-30%	Linear primary alcohols	ASF
	Alkali/MoS ₂	260-350	30-175	1:1	10%	Linear alcohols	75-90% C ₂₊ in liquid product
Oxosynthesis	Co carbonyl	110-200	200-300	1:1 + olefin			
	Co – P modified	160-200	50-100	1:1 + olefin		C ₁₁ -C ₁₄ alcohols	
	Rh – P modified	60-120	7-25	1:1 + propylene		C ₄ aldehydes	> 90%
Isosynthesis	ThO ₂	400-450	100-1000 (300)	0.85:1	40-50%	i-C ₄	
	ZrO ₂	300-425	350	1:1	30%		15
Steam Methane Reforming	Ni	850	15-30	na	100% CH ₄ conversion	Syngas/ hydrogen	

Full Diesel SUV Life-Cycle Greenhouse-Gas Emissions for Crude Oil and Other Feedstocks with Fischer-Tropsch Conversion

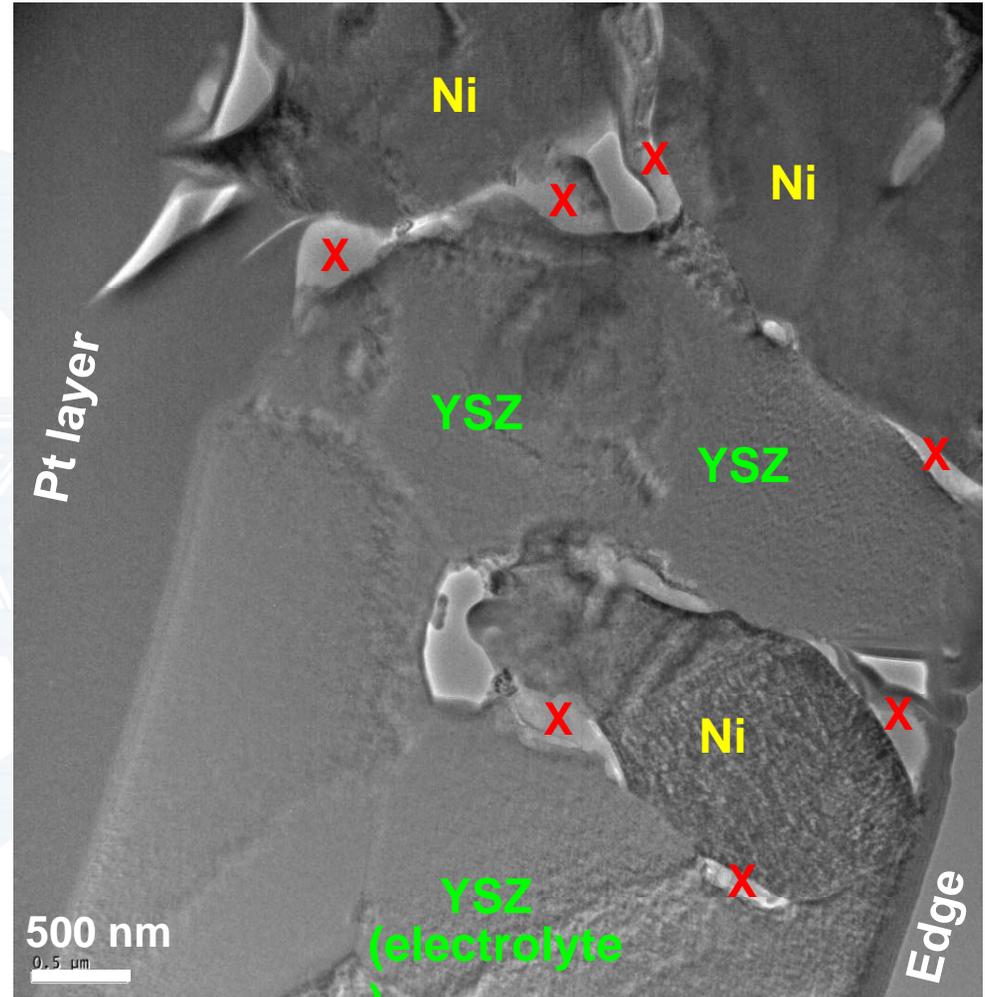
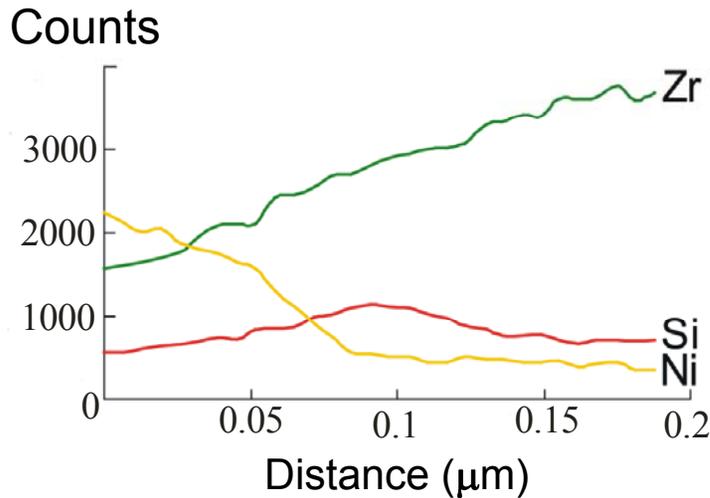
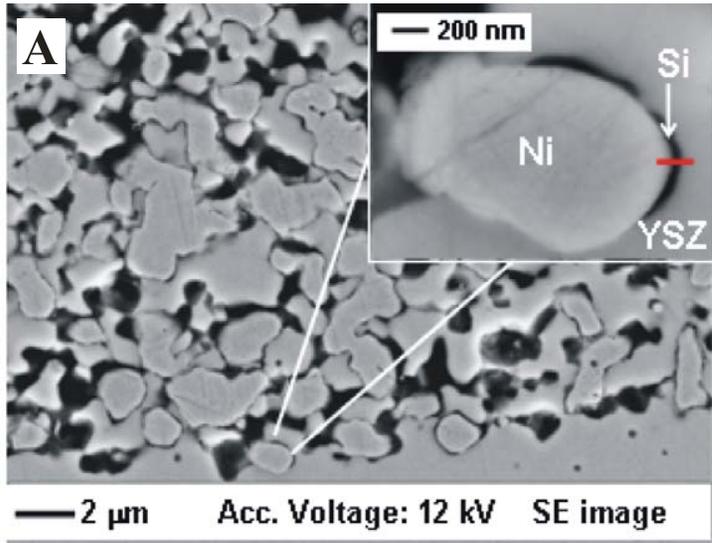


Source: Charles Forsberg, ORNL, Mar 07

Progressive steps in the use of hydrogen produced through nuclear energy

- [now] Upgrading of current heavy crude oils for the production of gasoline
- [2015] Upgrading of the Athabasca Oilsands for the production of diesel and gasoline
- [2020] Catalytic addition of H₂ to coal (hydrogenation) to produce gasoline
- [2025] Fischer-Tropsch synthesis of diesel and jet fuel using CO from coal gasification and H₂ from nuclear energy
- [2035] Co-electrolysis of CO₂ from biomass and steam to produce CO and H₂ for synthetic, GHG-neutral, gasoline, diesel and jet fuels
- [2050] Nuclear production of H₂ for use in fuel-cell-powered vehicles.

3. Focus on Post-mortem Analysis - Impurities



- "text book" example of impurities at TPBs

A. Hauch et al., *J. Electrochem. Soc.*, **154**(9), A619-A626, 2007

Conclusions

- **Conventional electrolysis is available today**
- **High temperature electrolysis is under development and will be more efficient**
- **HTE Experimental results from 25-cell stack and 2x60-cell half-module, fabricated by Ceramatec,**
 - **Hydrogen production rates in excess of 160 normal (0° C, 1 atm) liters/hour were maintained with a 25-cell solid-oxide electrolysis stack for 1000 hours**
 - **Hydrogen production greater than 800 normal liters/hour was achieved in the half-module test for a 2040 hr test**
 - **The Integrated Laboratory Scale experiment at the INL operated for 1080 hours in Sept-Oct. 2008, producing a maximum of 5.65 Nm³/hr (0.504 kg/hr) of H₂.**
- **In the near-term hydrogen from nuclear energy will be used to upgrade crude and later to synthesize conventional gasoline and diesel fuel from renewable carbon sources**
- **In the long-term pure hydrogen from nuclear energy may power vehicles directly through fuel cells**

**But will there be
enough uranium or thorium?**

Nuclear Fuel – the basic facts

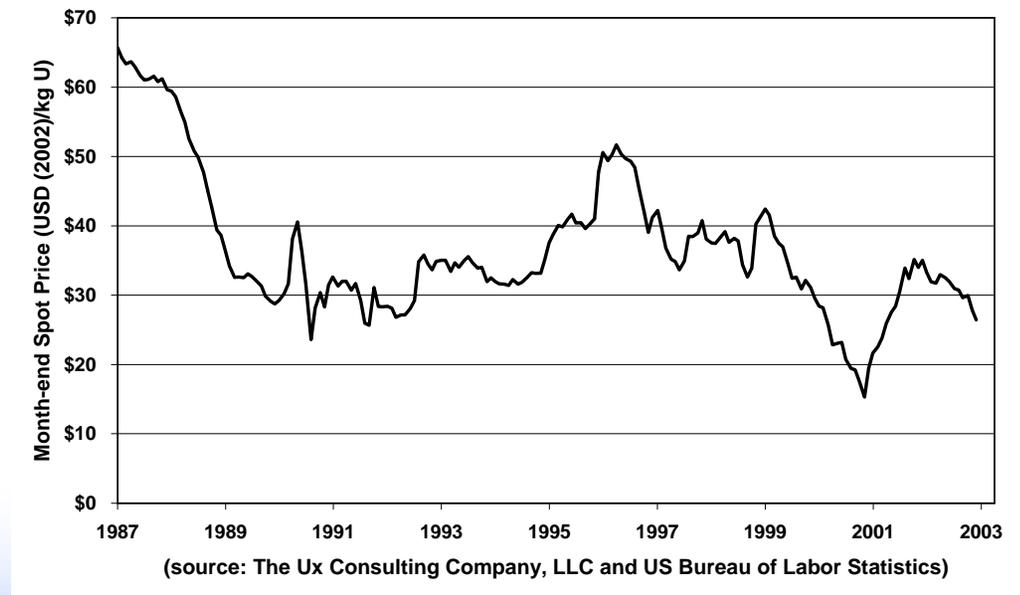
- Natural uranium: 99.3% ^{238}U and 0.7% ^{235}U
- ^{235}U is the only naturally-occurring fissile isotope
- Thorium (100% ^{232}Th) is about 3.9 time more abundant than Uranium, but ^{232}Th is not fissile
- ^{232}Th can be bred to fissile ^{233}U and ^{238}U to ^{239}Pu
- World consumption of natural uranium is about 60,000 tons per year.
 - 75% of the energy is due to the fission of ^{235}U
 - 25% is due to ^{239}Pu fission

Past considerations of Uranium Resources

- Based on field exploration and information of proven resources by mining companies
- *Red Book* – compiled annually by the Nuclear Energy Agency of the Organization for Economic Cooperation and Development (NEA-OECD)
 - ~4 million tons ‘proven’ reserves
(implying that we only have ~70 years’ reserves at present consumption rates)
 - ~10 million tons ‘speculative’ reserves

Because of low prices, little exploration has occurred in the last 25 years.

- Slow growth in nuclear power worldwide
- Development of higher burn-up fuels
- Downblending of highly enriched uranium to reactor grade (<5% ^{235}U)

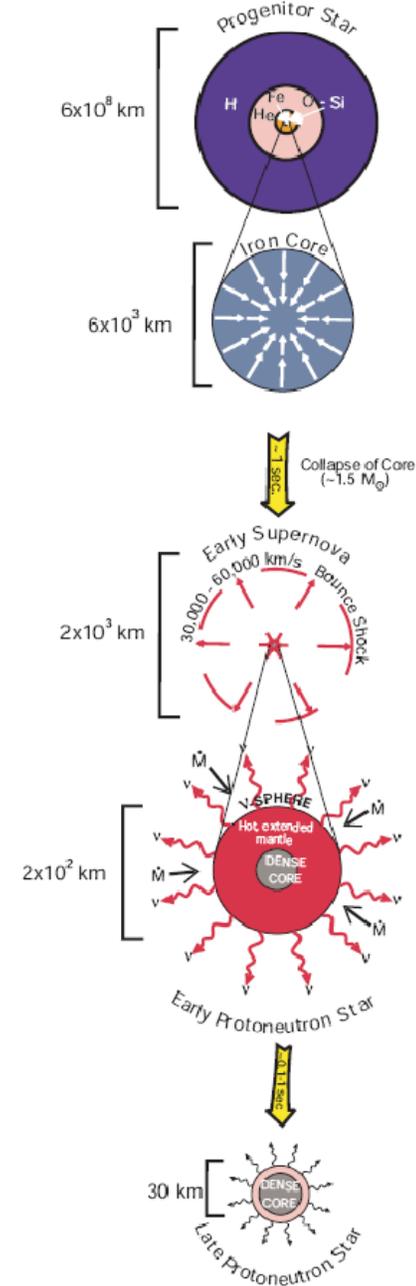


A more Fundamental Look at Uranium Resources

- How is uranium created?**
- How much uranium is created compared to other elements?**
- How are these various elements formed into planets?**
- How is uranium transported within the earth?**
- Can we measure the uranium inventory of the earth?**

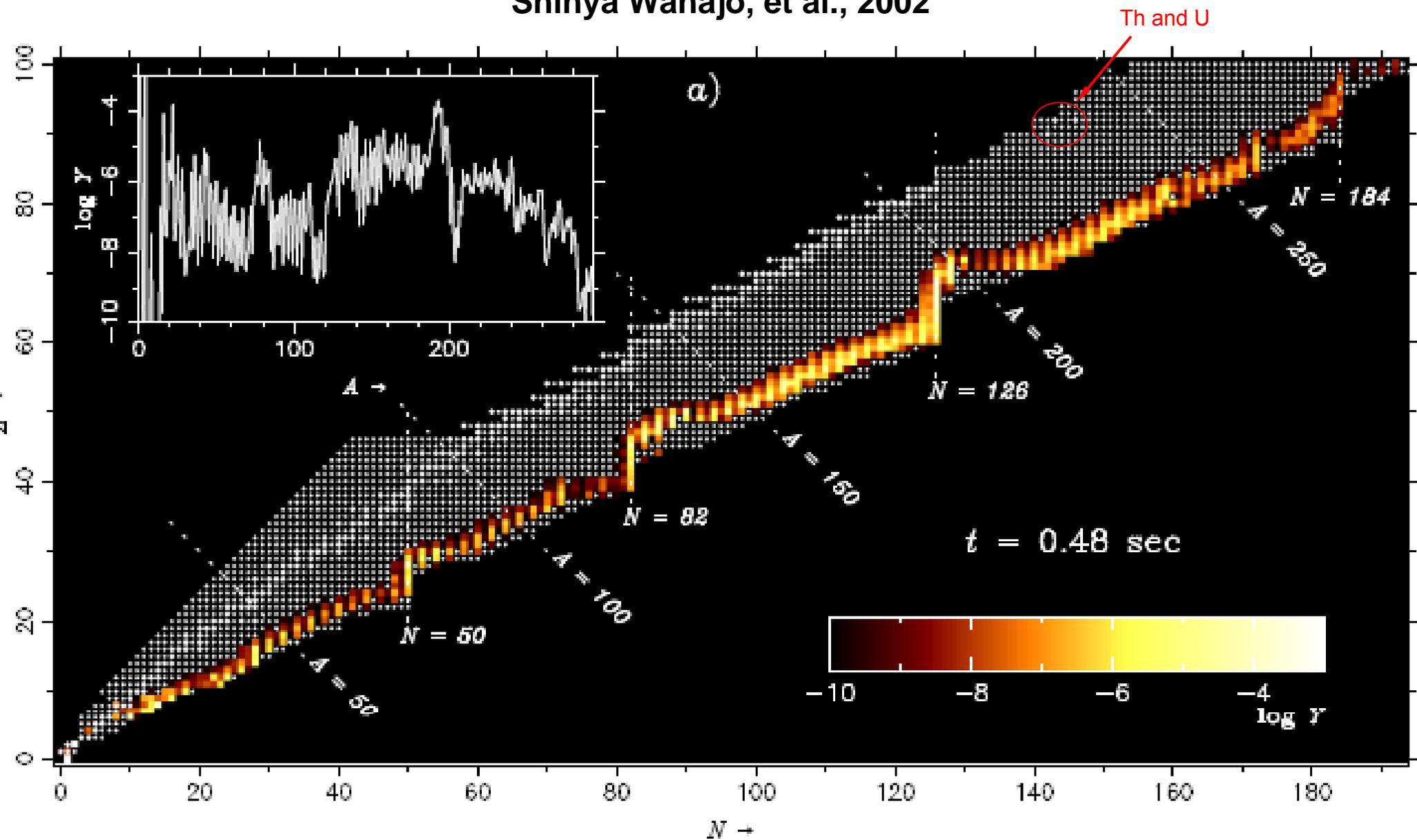
The origin of Uranium

- A star the mass of the Sun lasts for 10 billion years but can only produce elements up to iron
- A star 10 times the mass of the Sun lasts 10 million years until it explodes as a supernova, producing all the elements in the periodic table.
- About one supernova per second in the universe

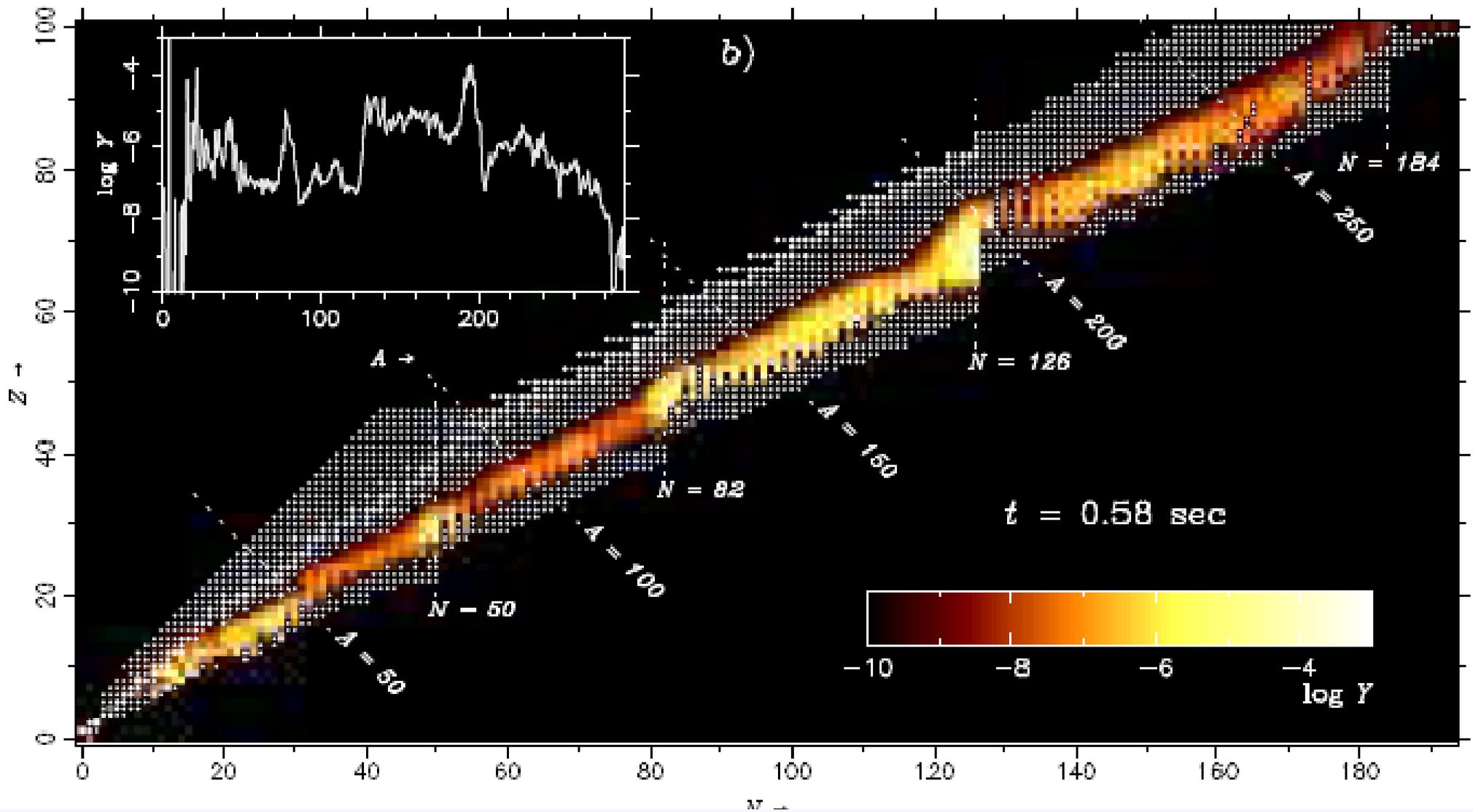


Two seconds in a supernova

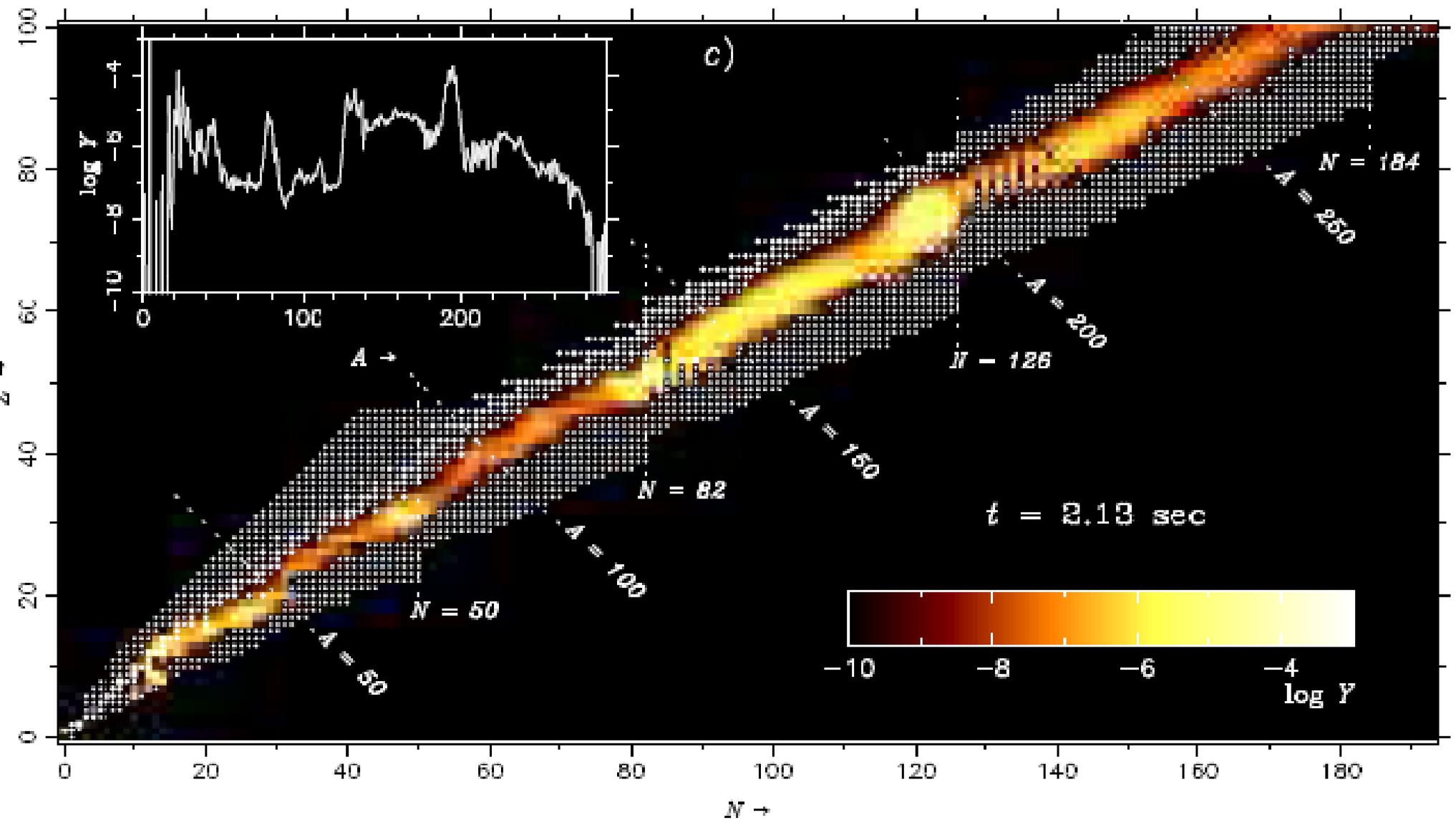
Shinya Wanajo, et al., 2002



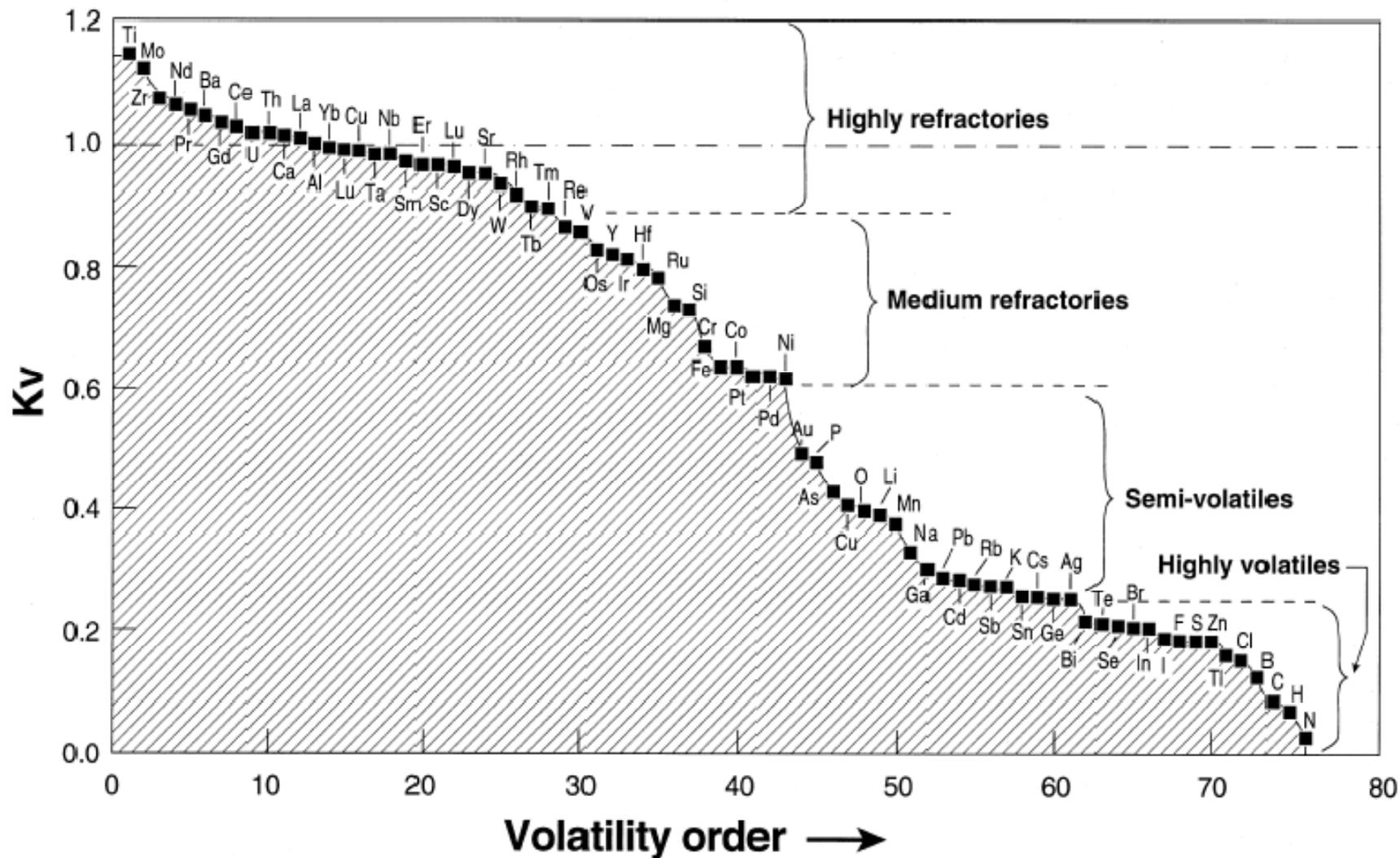
Two seconds in a supernova



Two seconds in a supernova



Relative Volatilities



Conclusions from Uranium Nucleosynthesis

- Uranium should be $\sim 10^{-7}$ to 10^{-6} the mass of silicon in the debris of a supernova
- With a half-life of 4.5 billion years, ^{238}U has decayed about a factor of 5 since the average supernova
- Silicon has similar oxide-forming and planetary accretion characteristics to uranium
- The earth is $\sim 10\%$ Si, so it should be ~ 10 ppb U

Geoneutrinos as evidence of the Global Uranium Inventory

- Neutrinos are elementary particles
- travel close to, but not at, the speed of light
- lack an electric charge
- able to pass through ordinary matter almost undisturbed
 - thus extremely difficult to detect
- have a minuscule, but non-zero, mass
- usually denoted by the Greek letter ν (nu).
- created as a result of certain types of radioactive decay or nuclear reactions
- three types: electron, tau, and muon
- both neutrinos and anti-neutrinos

Sources of Geoneutrinos

Table 1

The main properties of geo-neutrinos.

Decay	Q [MeV]	$\tau_{1/2}$ [10^9 yr]	E_{\max} [MeV]	ϵ_H [W/Kg]	$\epsilon_{\bar{\nu}}$ [$\text{kg}^{-1}\text{s}^{-1}$]
$^{238}\text{U} \rightarrow ^{206}\text{Pb} + 8\ ^4\text{He} + 6e + 6\bar{\nu}$	51.7	4.47	3.26	0.95×10^{-4}	7.41×10^7
$^{232}\text{Th} \rightarrow ^{208}\text{Pb} + 6\ ^4\text{He} + 4e + 4\bar{\nu}$	42.7	14.0	2.25	0.27×10^{-4}	1.63×10^7
$^{40}\text{K} \rightarrow ^{40}\text{Ca} + e + \bar{\nu}$	1.32	1.28	1.31	0.36×10^{-8}	2.69×10^4

Table 2

U, Th and K according to BSE

	m [10^{17} kg]	H_R [10^{12} W]	L_{ν} [10^{24} s^{-1}]
U	0.8	7.6	5.9
Th	3.1	8.5	5.0
^{40}K	0.8	3.3	21.6

Fiorentini, et al. 14 Sep 2004

Characteristics of Geoneutrinos

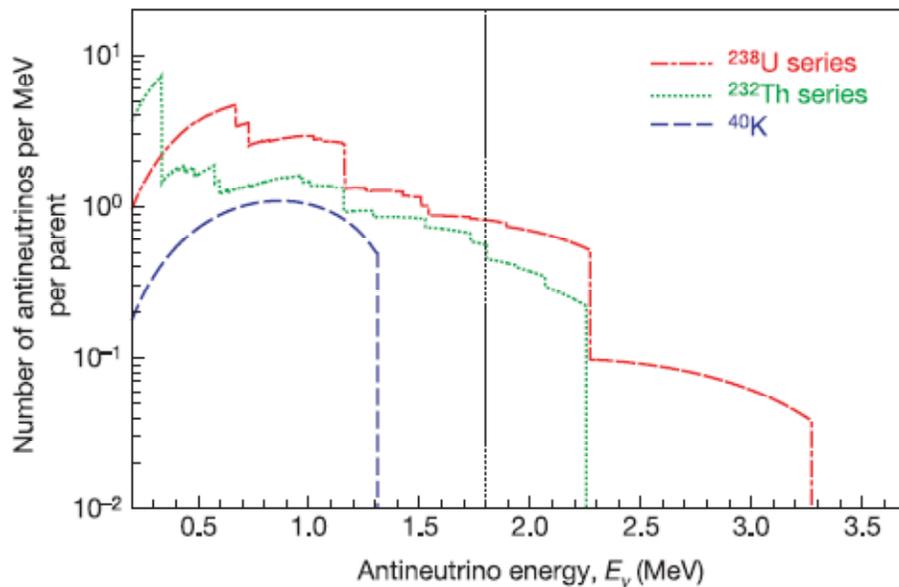


Figure 1 | The expected ^{238}U , ^{232}Th and ^{40}K decay chain electron antineutrino energy distributions. KamLAND can only detect electron antineutrinos to the right of the vertical dotted black line; hence it is insensitive to ^{40}K electron antineutrinos.

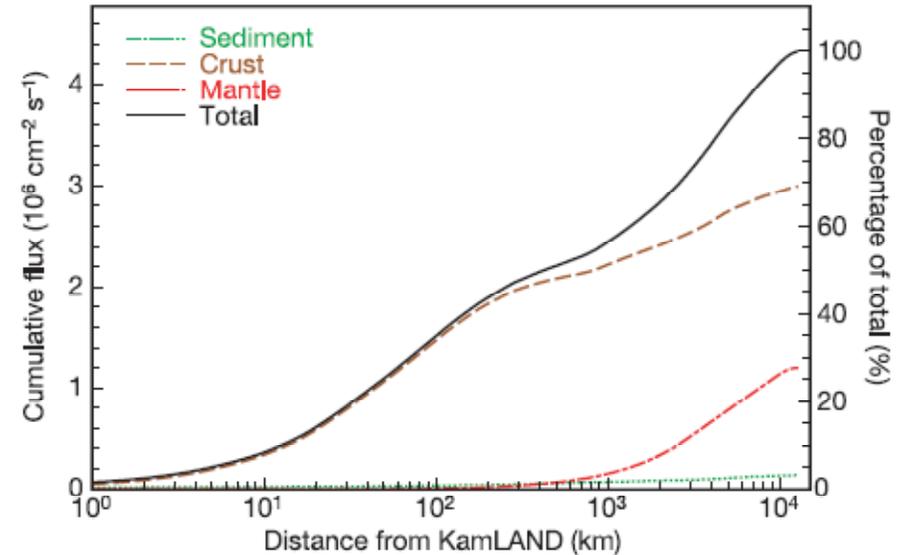
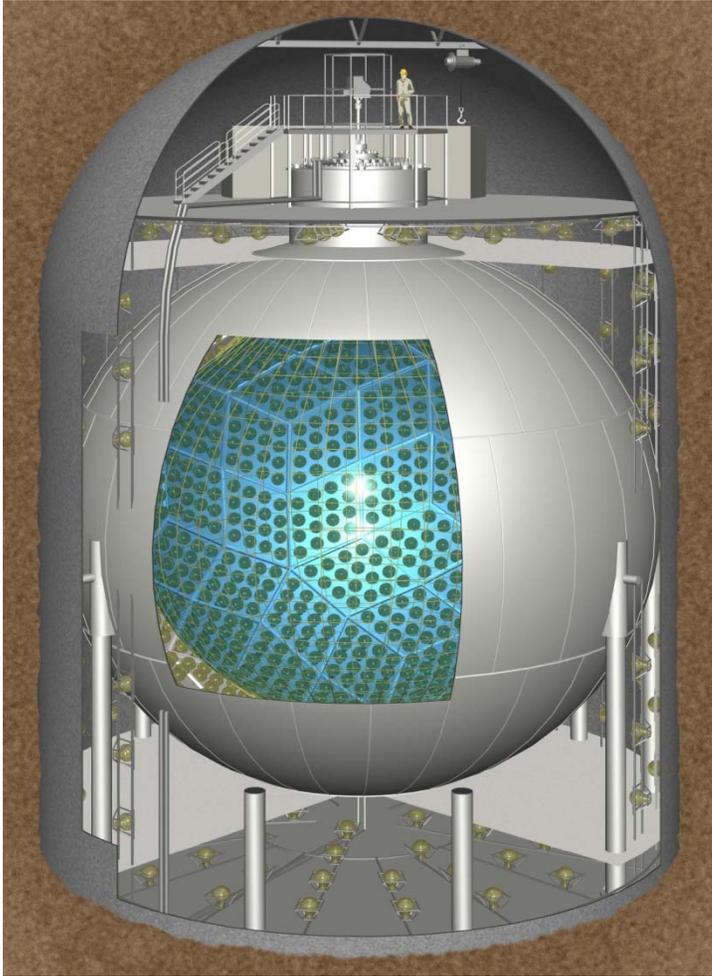


Figure 2 | The expected total ^{238}U and ^{232}Th geoneutrino flux within a given distance from KamLAND²². Approximately 25% and 50% of the total flux originates within 50 km and 500 km of KamLAND, respectively. The line representing the crust includes both the continental and the almost negligible oceanic contribution.

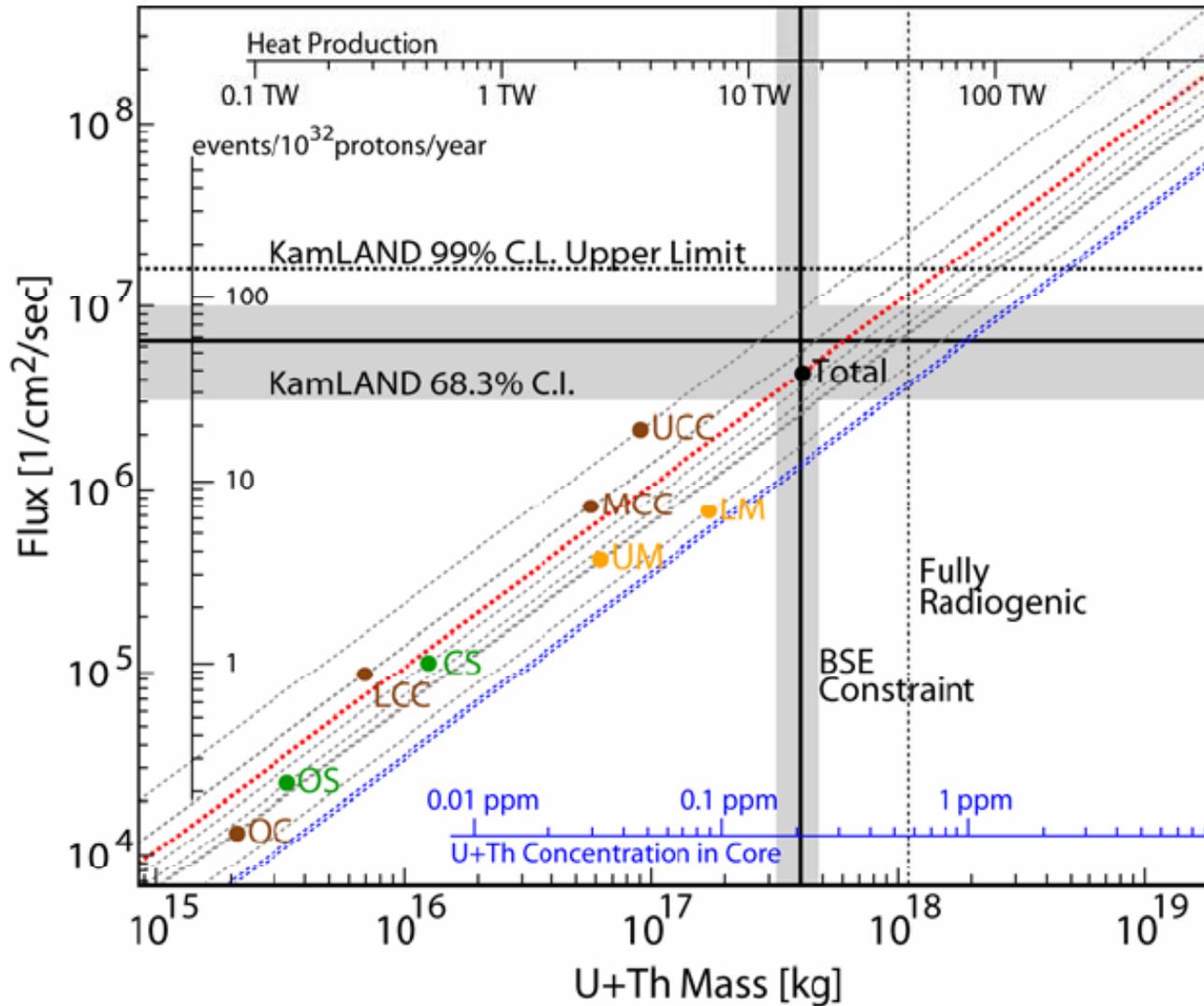
Araki, et al., Nature, 7-28-05

KamLAND style detector



- **1kton liquid scintillator.**
- **~20m diameter sphere.**
- **Monolithic:**
 - **Lower radioactive backgrounds**
 - **Fully contained events**

KamLAND Geoneutrino Data



$U+Th = 3E17 \text{ kg} \rightarrow U = 6E16 \text{ kg} = 10 \text{ ppb of } m_{\text{earth}}$

Enomoto, et al., 2005

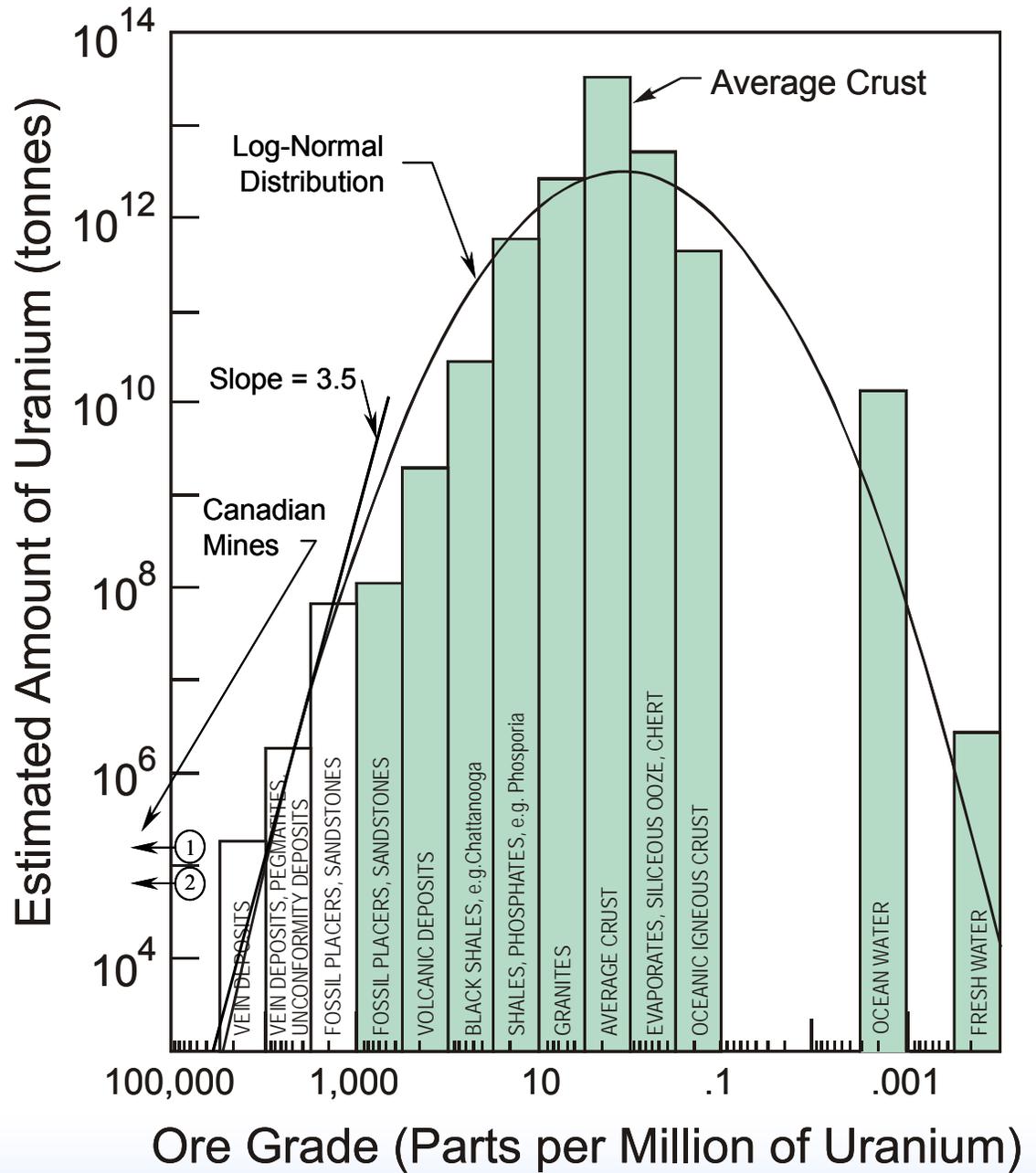


Conclusions from the Geoneutrino Data

- **The geoneutrino data roughly agrees with the astrophysical models for uranium nucleosynthesis (and asteroid analyses)**
- **Most of the uranium is in the continental crust**
- **The global inventory of uranium exceeds the Red Book estimates by several orders of magnitude**

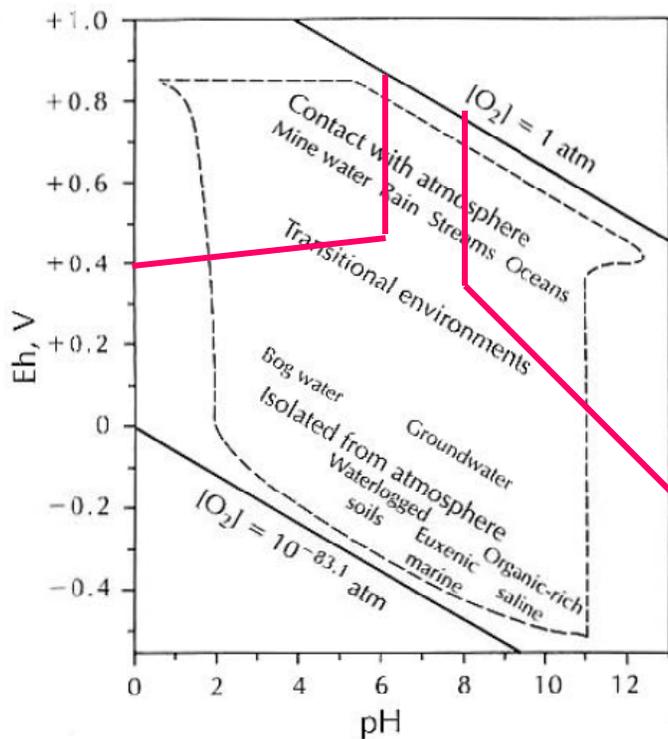
Uranium-containing Minerals

(1) the McArthur River deposit, 137,000 t U of proven reserves averaging 18 wt% U and (2) the Cigar Lake deposit, 90,000 t U at an average grade of 17 wt % U



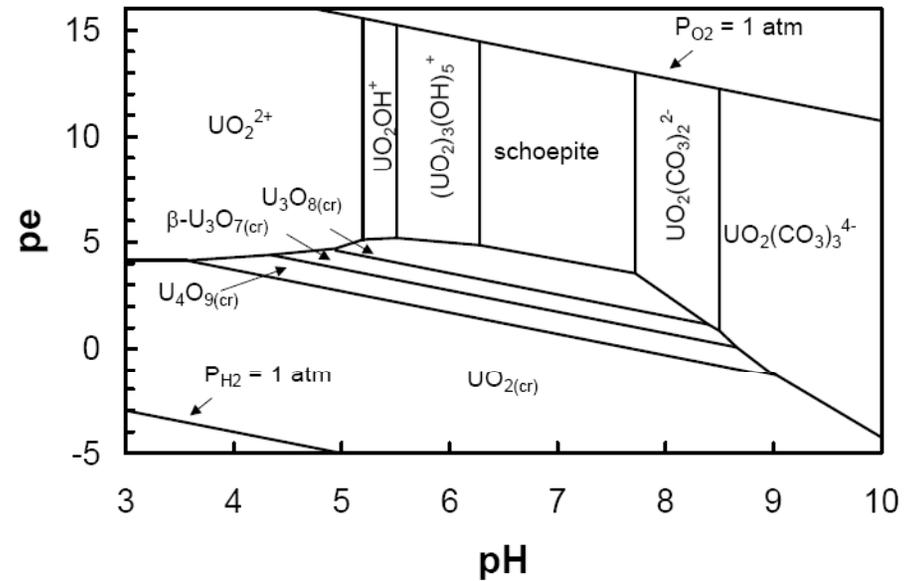
(after Deffeyes 1978, 1980)

Transport of Uranium in Water-Oxygen Environments



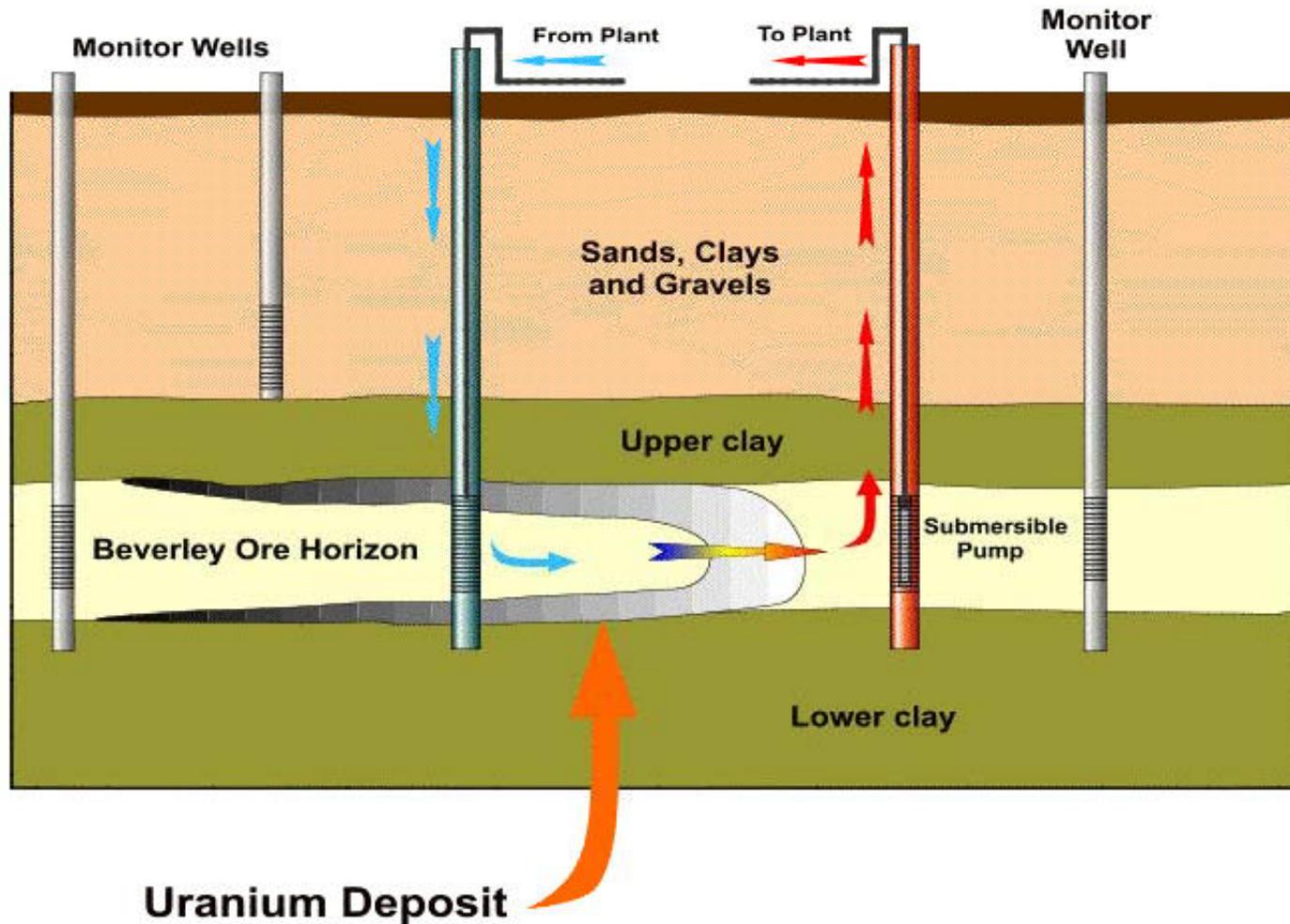
Kehew 2001

Range of Eh-pH conditions in natural environments based on data of Baas-Becking et al. (1960) Jour. Geol. 68: 243-284.



Giammar Caltech thesis 2001

In situ Leaching of uranium



Recent Indications of Larger Uranium Resources

BHP Billiton boosts uranium resource at Olympic Dam

27 September 2007

In the course of identifying a 77% increase in mineral resources, BHP Billiton has defined a 27% increase in uranium resources, to 2.24 million tonnes of uranium oxide (1.9 million tU), at the Olympic Dam mine in South Australia. Known copper has increased 38% to 67 million tonnes and gold to 2450 tonnes.

The new figures are based on 2095 km of drilling over the last two years, both from surface and underground, and confirm the deposit as the world's largest for uranium. It covers an area of over 6 km by 3.5 km, is up to 2 km deep and remains open laterally and at depth as the drilling program continues.

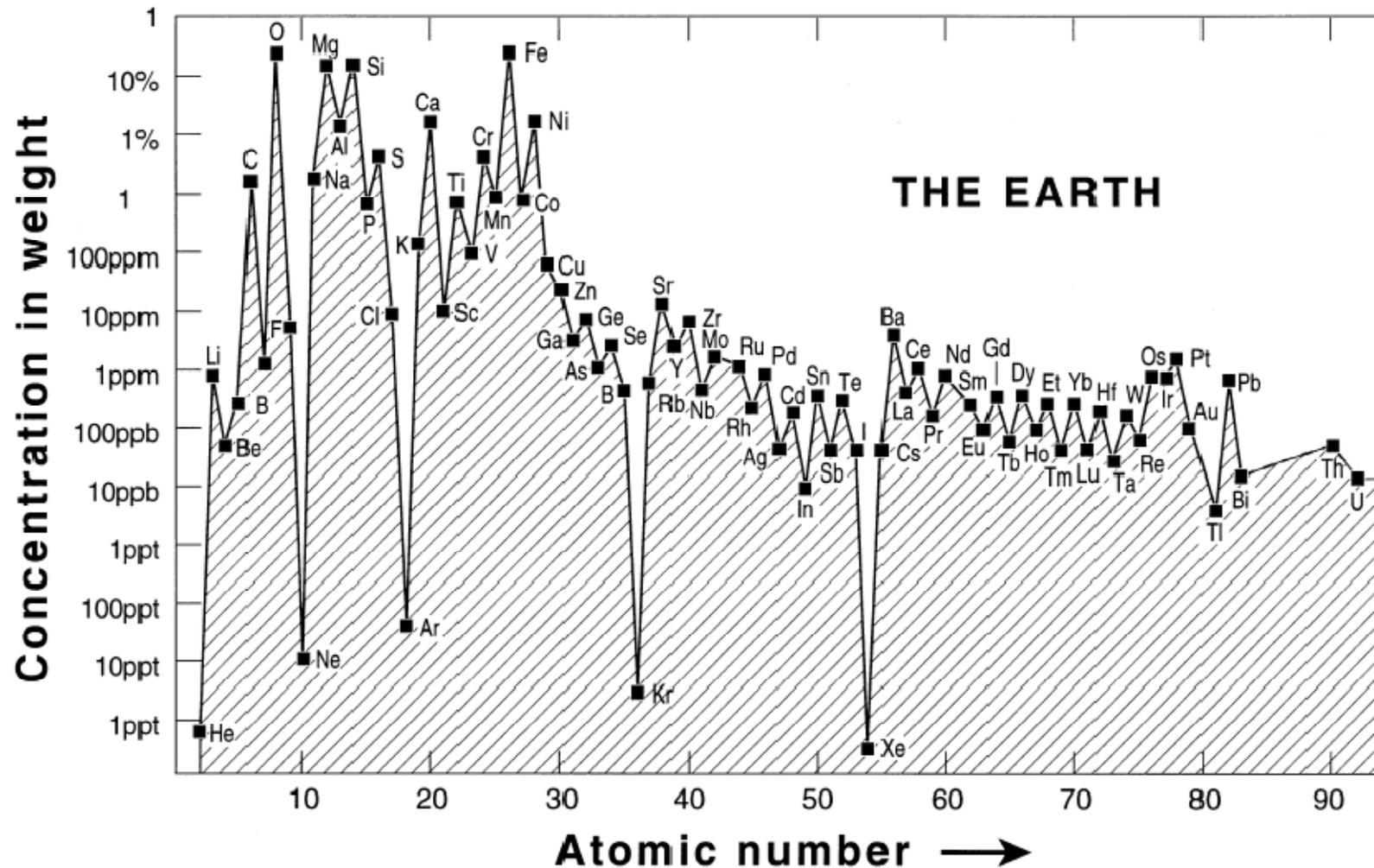
A preliminary feasibility study on tripling production is due for completion in 2008. If implemented, this would increase production to about 15,000 tonnes per year of uranium oxide (12,700 tU). Production in 2006-07 was 3474 tonnes U₃O₈ (2946 tU).



The processing plant at Olympic Dam (Image: BHP Billiton)

WNN 9-27-07

The Bulk Silicate Earth (BSE)



Conclusions

- **Nuclear-produced H₂ can make a crucial contribution to future transportation fuels**
- **The first uses of that hydrogen will be to upgrade unconventional fossil fuels**
- **Data from several independent methods suggest that there is far more uranium than conventionally estimated**
- **Most of that uranium is in the upper continental crust**
- **The challenge will be in extracting that U + Th with minimal environmental impact, e.g. occupation hazards, tailings piles and radon release**
 - **In situ leaching**
 - **Co-production of uranium with other minerals**
- **The overall challenge in the nuclear fuel cycle is the management of actinides and long-lived fission products**

Challenges for Students

- **Summer work in local university lab**
 - (may be voluntary)
- **Tutoring**
- **Report on something in *Science* or *Nature* each week**
- **Independent, on-line research**
 - **Energy Information Administration (esp Annual Energy Review)**
 - **Federal Reserve Board**
 - **NASA**
- **College-level courses**
- **CTY on-line courses (Johns Hopkins)**
- **Thinkwell**
- **EPGY on-line courses (Stanford)**

Competitions for students

- **Intel Science Talent Search**
- **Siemens-Westinghouse Science and Technology Competition**
- **Research Science Institute (RSI)**
- **Scholastic Team (general knowledge)**
- **USA Mathematical Talent Search (USAMTS)**
- **American Regions Math League (ARML)**
- **Mandelbrot Competition**
- **Physics Bowl (AAPT)**
- **Physics, Chemistry, Math and Biology Olympiads (difficult)**
- **Science Olympiad**
- **cogito.org (Johns Hopkins University, 190 competitions)**
 - complete catalog of competitions, links, deadlines

Career Opportunities in Nuclear Science and Engineering

- **Reactor vendors (Westinghouse, AREVA, GE,..)**
- **Utilities**
- **Architect-Engineering firms (e.g. Bechtel, Shaw,..)**
- **National Laboratories**
- **State and federal regulatory agencies (e.g. NRC, EPA,..)**
- **Medical research and clinical facilities**
- **Health physics**
- **Forensic laboratories**
- **Consulting firms**
- **State Department and international agencies (e.g. IAEA)**
- **Emergency responders**